

Turret Punch Press	SAFE WORK METHOD S	TATEMENT (SWMS)	
TAS	SK OR ACTIVITY: Turret Punch P	ress	
Business Name: [Company Name]		ABN: [ABN]	SWMS#
Business Address: [Company Address]			
Contact Person:	Phone: [Phone]	E fil:	
THIS SAFE WORK METHOD	STATEMENT IS APPROVED BY	THE POST THE PROJECT	
Under the Work Health and Safety Regulation (WHS Regulation), a person conduct the proposed work starts.	cting a business or undertaking (N 3U) is	required to ture at a safe work method s	tatement (SWMS) is prepared before
Full Name:			
Signature:		Title:	Date:
Details of the person(s) responsible for ensuring implementation, monitoring	ompliance of the SWMS well as review	s and modifications of the SWMS.	
Full Name:		Title:	Phone:
ALL PERSONNEL PARTICIPATING IN ANY ACTIVITY ON THIS WMS. ST HAVE THE FOLLOWING COMMUNICATED		LL RELEVANT PERSONNEL WHO HAVE BI PMENT AND APPROVAL OF THIS SWMS	EEN CONSULTED AND
Safety meetings or toolbox talks will be sched ed in accordance with agislative requirements to first identify any site hazards, conditions unical those hazards and then to further take steps to either the conditions are or conditions.	NAME	SIGNATURE	DATE
If an incident or a near miss occurs, all work must standard the severity of the incident, a meeting will be called with all workers to amend the SWMS if required. The meeting may also be an educational opportunity.			
Any changes made to the SWMS after an incident or a near miss must be approved by the Person Conducting Business or Undertaking and communicated to all relevant personnel.			
The SWMS must be kept and be available for inspection at least until the work is completed. Where a SWMS is revised, all versions should be kept. If a notifiable incident occurs in relation to which the SWMS relates, then the SWMS must be kept for at least two years from the occurrence of the notifiable incident.			



	CLIENT OR PRINCIPAL CONTRACTOR DETAILS											
Client:						SCOPE OF WORKS						
Project Name:				Provide a detailed description	n of the specific work being	carried out (otherwise						
Project Address:					known as cope of works).							
Project Manager:												
Contact Phone:												
Project Manager Sig	gnature:											
Date SWMS supplie	ed to Project Manager:											
		ANY HIGH	RISK CON PUCT	N' JRK BEING	CARRIED OUT							
☐ involves a risk of a p	erson falling more than 2 n	neters.		is carried out on or near pressurised gas mains or piping.								
☐ is carried out on a te	lecommunication tower.		M + M	is carried out on	is carried out on or near chemical, fuel or refrigerant lines.							
☐ involves demolition of	of an element of a structure	that is load-be		is carried out on	is carried out on or near energised electrical installations or services.							
☐ involves demolition of	of an element related to the	e physical integril of a str	3	is carried out in an area that may have a contaminated or flammable atmosphere.								
☐ involves, or is likely t	o involve, disturbing a es	stos.		involves tilt-up or precast concrete.								
☐ involves structural al	teration or repair that re	mporal, upp to p	prevent collapse.	is carried out on, in or adjacent to a road, railway, shipping lane or other traffic corridor.								
is carried out in or ne	ear a confined space.			is carried out in an area of a workplace where there is any movement of powered mobile plant.								
☐ is carried out in/near	a shaft or trench deeper th	nan 1.5m or tunnel involvir	ng use of explosives.	☐ is carried out in areas with artificial extremes of temperature.								
is carried out in or ne	ear water or other liquid tha	at involves a risk of drowning	ng.	involves diving work.								
		ANY H	IGH-RISK MACHINER	RY OR EQUIPMEN	NT NEARBY							
☐ Forklift	☐ Crane/s ☐ Hoist/s ☐ Excavator				Boom Lift	□ EWP	☐ Genie Lift					
☐ Trencher	☐ Drilling Rig	Trucks	Formwork	☐ Bobcat	☐ Flammable Gas	☐ Fuel	☐ Dozer					
☐ High Voltage	☐ Mulcher	☐ Tilt-up Panels	Roller	☐ Scissor Lift	☐ Tractor	☐ Other -						





FOOT HAND **HEAD HEARING** SPIRATORY FACE HIGH-VIS **PROTECTIVE** FALL SUN HAIR/JEWELLERY CLOTHING **PROTECTION PROTECTION** PROTECTION **PROTECTION** PROTE DTECTION **PROTECTION** CLOTHING **PROTECTION PROTECTION SECURED**

Select me appropriate PPE above suitable for the equipment used or the job task being performed (if applicable).

Note: A SWMS must be reviewed regularly to make sure it remains effective. A SWMS must be reviewed (and revised if necessary) if relevant control measures are revised. The review process should be carried out in consultation with workers (including contractors and subcontractors) who may be affected by the operation of the SWMS and their health and safety representatives who represented that work group at the workplace.

When a SWMS has been revised, the person conducting a business or undertaking must ensure all:

- 1. persons involved in the work are advised that a revision has been made and how they can access the revised SWMS;
- 2. persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS: and.
- 3. workers that will be involved in the work are provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
1. Preparation	Manual handling injuries, Tripping hazards	2M	 Provide training on correct manual handling techniques for lifting, lowering, pushing, and pulling to all employees involved in the cheration. Ensure that workers wear appropriate PPE, in a ding supportive footwear with slip-resistant soles, gloves, and back support be our required. Communicate clear paths of movement, who designs to a areas marked for pedestrian and equipment traffic to reduce trip, to azards. Implement a regular house to ping schedule to the powork to as free from debris, clutter, and spills that could lea no tripping hazards. Perform a pre-weather session to to identify potential hazards and determine appropriate contor measure to base on the specific job site and equipment being used. Use to chanic gaids to trolleys, lift-apast devices, or conveyor systems wherever possions a minim, to anual handling risks. Have the addition to an ember assist with heavy or awkward loads, following proper lifting to hnice is. Arganis the vorkspace efficiently by placing frequently used tools and materials who eas treach, reducing the need for excessive bending or twisting movements. Maintan, clean and well-lit work environment to help prevent slips, trips, and falls. Opect the equipment regularly, ensuring that the turret punch press is in good working order and has all necessary safety features, such as properly functioning guards and emergency stops. Enforce a strict policy against using shortcuts or bypassing safety procedures while operating the turret punch press. Encourage workers to take regular breaks to prevent fatigue and ensure mental alertness, which can help minimise the risk of injuries due to slips, trips, or improper handling. Establish a reporting system for workers to report any incidents, near misses, or hazardous conditions, creating a culture of open communication about workplace safety. Continuously review and update the SWMS to reflect changes in the workplace	1L	
2. Machine Setup	Trapped fingers, Electrical hazards	3H	- Ensure proper training and supervision for all operators before they start working on the Turret Punch Press Perform regular inspections of the machine to detect any visible defects, malfunctions, or wear-and-tear to prevent possible incidents.	2M	



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			 Install appropriate guarding around all moving parts, particularly where fingers might become trapped during machine set-up processes. 		
			- Utilise lockout/tagout procedures whenever main trance or repairs need to be carried out, ensuring that electrical hazards are soperly managed.		
			- Equip operators with suitable personal proceedings of the equipment (PPE) such as gloves, safety shoes, and eye protection to minimise tentions associated with machine setup.		
			- Always use designated equation the interact with an analyzing machinery components, rather an attempting man large ments.		
			- Implement a well common maint, ance schedule for the Turret Punch Press, including check on electric connections and the growing for signs of damage, wear, or deterioration.		
			- Use mage a warring labels to clearly mark all potential pinch points and electric azards acciated with the machine.		
			- Maint in a lean art organised work environment by keeping tools, equipment, and materials lored study away from the immediate work area to eliminate clutter and other pote, all hazards.		
	•		- Depolog letailed standard operating procedures (SOPs) for machine set-up that putline step and required precautions, making sure these are readily accessible all workers.		
			- toourage open communication and reporting of hazards by nurturing a culture of safety among employees. Provide opportunities for operators and employees to voice their concerns and suggestions for improvements.		
			- Regularly assess and review hazards and control measures associated with the machine set-up process and provide refresher training or additional controls as needed to ensure ongoing safety in the workplace.		
			- Appropriate PPE: Workers should wear appropriate personal protective equipment (PPE) including hard hats, steel-toed boots, safety glasses and high-visibility vests to protect from the risks of falling objects and crush injuries.		
3. Material Loading	Falling objects, Crush injuries	3H	- Training and awareness: Ensure that all workers have been trained in safe material handling, loading, and unloading techniques specific to the Turret Punch Press operations.	1L	
			- Secure material storage: Store materials safely and securely to prevent any risk of them falling or getting dislodged during the loading process.		
			- Use proper lifting techniques: Workers must be instructed to always use proper lifting and manual handling techniques when loading or moving materials to avoid accidents or injuries.		



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			- Weight distribution: Ensure that materials are loaded evenly on the machine, so as to not create an imbalance which may lead to a loss of control and possible incidents.		
			- Inspect equipment regularly: Regularly inspect quipment such as slings, chains, hooks, and forklifts used for material handless, o ensure they are in good working order and have no visible defects.		
			- Forklift safety guidelines adherence: When us corklift, operators must adhere to all safe operating guidelines and only those we appropriate censes and training should operate the machinery.		
			- Restrict access to the reding at a Limit access to curret Punch Press material loading area to a consecuted door etent person el only to minimise the risk of accidental interpretation of might be unable of the hazards present.		
			- Clear and we maintain work areas clean, organised, and free of trip ards to circle safe and efficient movement of materials.		
			- Prov. 3 corporial signage: Clear signs should be posted around the workplace indication has redous that restricted access points, and relevant procedures for safe materials adding the working with the Turret Punch Press.		
			velop and entrice buddy system: Implement a buddy system where workers work to a sthroughout the material loading process, ensuring they are looking out or one to her's safety while handling and loading materials onto the Turret Punch ass.		
	5				
4. Punching Process	Noise exposure, Flying debris	2M		1L	



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5. Removal of punched components	Sharp edges, Manual handling injuries	ЗН		2M	



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6. Maintenance	Electric shock, Entanglement hazards	4A		ЗН	



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7. Machine Cleaning	Chemical exposure, Slippery surfaces	2M		1L	



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8. Material Disposal	Cuts and abrasions, Manual handling injuries	2M		1L	



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9. Tool Changing	Crush injuries, Entanglement hazards	ЗН		2M	



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JOB STEP SPECIFIC WORK STEPS	POTENTIAL HAZARDS HAZARDS THAT MAY ARISE	IR INITIAL RISK	CONTROL MEASURES SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RR RESIDUAL RISK	RESPONSIBLE PERSON NAME OF PERSON
10. Inspection	Noise exposure, Sharp edges	2M		1L	



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11. Emergency Stop Procedure	Accidental machine activation, Pinch points	ЗН		2M	



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12. Machine Shutdown	Electric shock, Trapped fingers	3H		1L	



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EMERGENCY RESPONSE – CALL 000 FOR EMERGENCIES

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

LEGISLATIVE REFERENCES

RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEGISLATIVE REFERENCES. ANY STATE OF AT ARE NOT APPLICABLE.

Queensland & Australian Capital Territory

Work Health and Safety Act 2011

Work Health and Safety Regulations 2011

Legislation QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws

Codes of Practice QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice Legislation ACT: https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations

Codes of Practice ACT: https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice

New South Wales

Work Health and Safety Act 2011

Work Health and Safety Regulations 2017

Legislation NSW: https://www.safework.nsw.gov.au/legal-obligations/legislat

Codes of Practice NSW: https://www.safework.nsw.gov.au/resource-library/lis

Northern Territory

Work Health and Safety (National Uniform Legislation) Act 2011

Work Health and Safety (National Uniform Legislation) Regulation 201

Legislation NT: https://worksafe.nt.gov.au/laws-and-compliance/wo_place-

Codes of Practice NT: https://worksafe.nt.gov.au/5

South Australia

Work Health and Safety Act 2012 (SA)

Work Health and Safety Regulations 2012 (SA)

Legislation for SA: https://www.safework.sa.gov.au/resources/le_lation

Codes of Practice for SA: https://www.safework.sa.gov.au/work_aces/codes-of-practice#COPs

Tasmania

Work Health and Safety Act 2012

Work Health and Safety (Transitional and Consequential Provisions) Act 2012

Work Health and Safety Regulations 2012

Work Health and Safety (Transitional) Regulations 2012

Legislation for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations

Codes of Practice for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice

Details of permits, licenses or access required by regulatory bodies (add or delete as required):

- Permits from local council
- Authorisation to commence work
- Any required documents.

Victoria

Occupational Health al. Safety Act 34

Occupational Health and Infety gulations 2017

Legis on VIC: https://www.xsafe.vic.gov.au/occupational-health-and-safety-act-and-

<u>qulat.</u>

des on actice VIC attps://www.worksafe.vic.gov.au/compliance-codes-and-codes-practice

Western Australia

Work Health and Safety Act 2020

Work Health and Safety Regulations 2022

Legislation Western Australia: https://www.commerce.wa.gov.au/worksafe/legislation Codes of Practice WA: https://www.commerce.wa.gov.au/worksafe/codes-practice

Safe Work Australia Links

Law and Regulation (All States): https://www.safeworkaustralia.gov.au/law-and-regulation Model Codes of Practice: https://www.safeworkaustralia.gov.au/resources-publications/model-codes-of-practice

Model Codes of Practice

- Managing noise and preventing hearing loss at work
- Confined spaces
- Labelling of workplace hazardous chemicals
- Managing risks of hazardous chemicals in the workplace
- Welding processes
- First aid in the workplace
- Managing the risk of falls at workplaces
- Hazardous manual tasks
- Managing the risk of falls in housing construction
- Managing electrical risks in the workplace
- Demolition work
- Excavation work
- Work health and safety consultation, cooperation and coordination
- Managing the work environment and facilities
- How to manage work health and safety risks
- Managing risks of plant in the workplace
- Construction work



SIGNATORIES OF THE SAFE WORK METHOD STATEMENT

The signed and dated personnel listed below have cooperated in the consultation and development of this Safe Work Method Statement which has been approved by the Person/s Conducting a Business or Undertaking (PCBU). In signing this Safe Work Method Statement each individual acknowledges and confirms that they have read this SWMS in full, having raised any questions for items on this Safe Work Method Statement that require clarification, and confirms that they are competent, skilled and knowledgeable for the task assigned to them. Every person acknowledges that they have received the relevant training and qualifications where required, before carrying out any work contained in this Safe Work Method Statement. By signing this Safe Work Method Statement each individual agrees to work safely, to follow any safe work instructions which are provided, and agrees to use all Personal Protective Equipment where appropriate.

Tollow arry sale work instruction								
Worker Name	Pos	sition	Signature	Date	Time	Sup	pervisor	
				Date:				
				_				
				Date				
				l te:				
			AV	Date:				
				Date:				
				Date:				
				Date:				
SAF WC A STHED STATEMENT MONITORING AND REVIEW								
The SWMS must be reviewed regularly to revised if necessary) if relevant control measure and subcontract is reviewed (and revised if necessary) if relevant control measure are subcontract is review process should be carried out in consultation with workers (including contractors and subcontract is) who may be affected by the operation of the SWMS and their health and safety representatives who received that work group at the workplace. When the SWMS has been revised the PCBU must ensure that all persons involved with the work are advised that a revision has been made and how they can access the revised SWMS, including all persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS. All workers that will be involved in the work must be provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.			The SWMS must be monitored regularly for the effectiveness of ensuring hazard controls are effective in reducing the risk of incidents, keeping the workplace safe for all personnel. The person responsible for monitoring the effectiveness of the Safe Work Method Statement should employ a multi-faceted approach which includes but is not limited to: 1. Spot Checks. 2. Consultation with workers, contractors and sub-contractors. 3. Internal audits on a continual basis. An approach of continuous improvement, promptly recording inconsistencies or deficiencies, followed up by immediate corrective action and consultation with all relevant personnel ensures that the PCBU is consistently developing ever-improving systems of safe work principles.					
REVIEW NUMBER	□ 1	<u></u> 2	□ 3	<u></u> 4	□ 5	□ 6	□ 7	
NAME								
INITIALS								
DATE								



SAFE WORK METHOD STATEMENT REVIEW CHECKLIST

This Safe Work Method Statement Review Checklist is to be followed and used upon initial development of the SWMS to help ensure that all steps have been adequately taken before work commences. Think of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training.

ITEMS WHICH MUST BE INCLUDED IN THE SWMS	COMPLETED	TO BE DONE	COMMENTS
The company details have been entered, including the project name and address.			
Names and signatures of all relevant personnel consulted during the development of the SWMS.		P	
Name, signature, position and date signed of the person approving the SWMS.			
Specific personnel and qualifications, experience is noted in the SWMS.	P		
Provides a step-by-step process of tasks required to carry out the activity or task.			
Adequate risk assessment of any identified hazards has been completed.			
Foreseeable hazards are identified and documented for each step.			
Any hazards listed in any site risk assessments have been added to the SWI			
SWMS initial risk (IR) column as well as residual risk (RR) columns completed.			
Check control measures added to the SWMS are the most effecting sections.			
Responsible person is assigned and listed on the SWMS for the imperent of contameasures.			
Permit requirements specified, such as Hot Work, Electrical Work, Vorat Heights etc.			
SWMS identifies plant and equipment to be u d.			
Details of inspection checks required for any equipment listed at noted on the SWMS.			
Describes any mandatory qualifications, experience raining skills required to perform the work.			
Applicable personal protective equipment is selected on the SWMS.			
Lists any required permits or licenses.			
Reflects and documents any legislative references and/or Australian Standards.			
Identifies any hazardous substances used with specific control measures in line with any SDS.			
REVIEWED BY	DATE R	EVIEWED	
SIGNATURE	DATE CC	MPLETED	