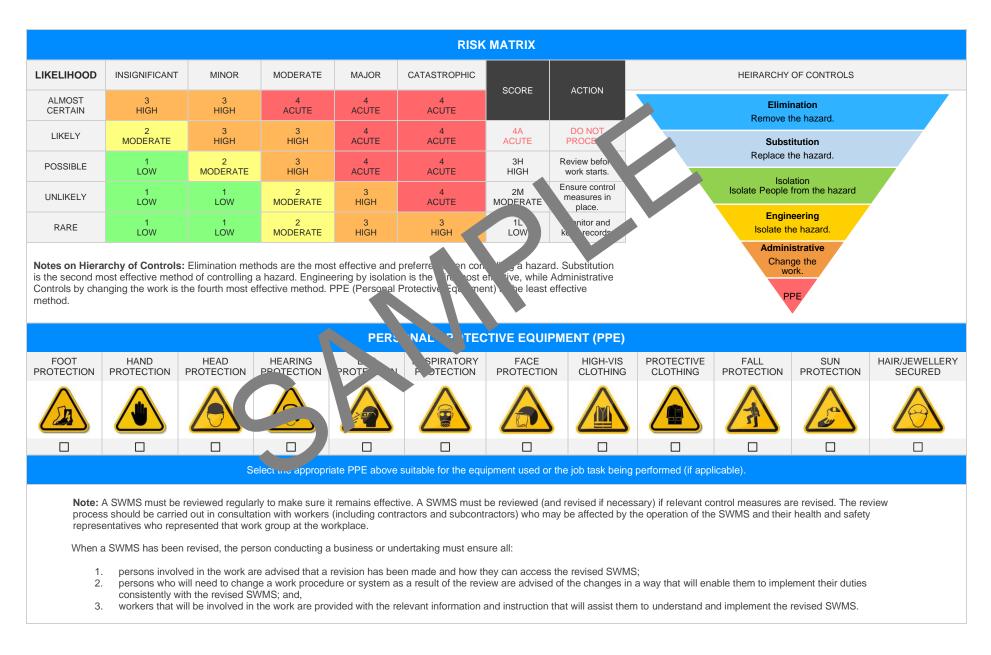


Roll Former S	AFE WORK METHOD STAT	EMENT (SWMS)								
	TASK OR ACTIVITY: Roll Forme	r								
Business Name: [Company Name]		ABN: [ABN]	SWMS#							
Business Address: [Company Address]										
Contact Person:	Phone: [Phone]	E gil:								
THIS SAFE WORK METHOD	STATEMENT IS APPROVED BY	THE PLOF THE PROJECT								
Under the Work Health and Safety Regulation (WHS Regulation), a person conducte proposed work starts.	cting a business or undertaking (I BU) is	required to ture at a safe work method s	statement (SWMS) is prepared before							
Full Name:										
Signature:		Title:	Date:							
Details of the person(s) responsible for ensuring implementation, monitoring and compliance of the SWMS, well as reviews and modifications of the SWMS.										
Full Name:		Title:	Phone:							
ALL PERSONNEL PARTICIPATING IN ANY ACTIVITY ON THIS WMS. ST HAVE THE FOLLOWING COMMUNICATED	N. 1E AND DATED SIGNATURE OF A CO. MUNICATED TO IN THE DEVELO	ALL RELEVANT PERSONNEL WHO HAVE B OPMENT AND APPROVAL OF THIS SWMS	EEN CONSULTED AND							
Safety meetings or toolbox talks will be sched ed in accordance with egislative requirements to first identify any site hazards, conduct of unical those hazards and then to further take steps to either charge or control eact hazard.	NAME	SIGNATURE	DATE							
If an incident or a near miss occurs, all work must study unately. Depending on the severity of the incident, a meeting will be called with all workers to amend the SWMS if required. The meeting may also be an educational opportunity.										
Any changes made to the SWMS after an incident or a near miss must be approved by the Person Conducting Business or Undertaking and communicated to all relevant personnel.										
The SWMS must be kept and be available for inspection at least until the work is completed. Where a SWMS is revised, all versions should be kept. If a notifiable incident occurs in relation to which the SWMS relates, then the SWMS must be kept for at least two years from the occurrence of the notifiable incident.										



		C	LIENT OR PRINCIPAL	CONTRACTOR DE	TAILS				
Client:					SCOPE OF WORKS				
Project Name:					Provide a detailed description of the specific work being carried out (other				
Project Address:				ŀ	known as cope of works).				
Project Manager	:								
Contact Phone:									
Project Manager	Signature:								
Date SWMS sup	plied to Project Manag	er:							
		ANY HIG	H-RISK CON TUCT		ARRIED OUT				
involves a risk of	a person falling more than	2 meters.		is carried out on of	near pressurised gas main	s or piping.			
is carried out on	a telecommunication tower			☐ is carried out on or near chemical, fuel or refrigerant lines.					
involves demoliti	on of an element of a struct	ure that is load-be		☐ is carried out on or near energised electrical installations or services.					
involves demoliti	on of an element related to	the physical integrit of a st	ir e,	is carried out in an area that may have a contaminated or flammable atmosphere.					
involves, or is like	ely to involve, disturbing a	estos.		involves tilt-up or precast concrete.					
involves structura	al alteration or repair that re	mporan upp to	prevent collapse.	is carried out on, in or adjacent to a road, railway, shipping lane or other traffic corridor.					
☐ is carried out in c	or near a confined space.			is carried out in an area of a workplace where there is any movement of powered mobile plant.					
☐ is carried out in/r	near a shaft or trench deepe	er than 1.5m or tunnel involv	ving use of explosives.	is carried out in areas with artificial extremes of temperature.					
☐ is carried out in c	or near water or other liquid	that involves a risk of drown	ning.	involves diving wo	rk.				
		ANY	HIGH-RISK MACHINE	RY OR EQUIPMENT	NEARBY				
Forklift	Crane/s	☐ Hoist/s	Excavator	Backhoe/Loader	Boom Lift	EWP	Genie Lift		
Trencher	Drilling Rig	Trucks		Bobcat	E Flammable Gas	Fuel	Dozer		
High Voltage	Mulcher	Tilt-up Panels	Roller	Scissor Lift	Tractor	Other -			







JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
1. Preparation	Sharp edges, Trip hazards	2М	 Conduct pre-start safety inspections: Regularly inspect the workplace for potential hazards like sharp edges and trip risks before communicing any tasks. Proper housekeeping: Maintain a clean and countised work area to prevent clutter and buildup of materials that could cause the dazards. Provide training and education: Ensure all buckers is used in using the Roll Former are provided with necessary training a mommation on identifying and managing potential hazards. Use appropriate Personal Projective Equipment (NCE): Somkers should wear appropriate PPE, successary training a momentation on identifying near sharp edges or handline quipment and outerials. Safeguard to tipment: Insul guardout bact to for machinery with sharp or moving parts thoreven ocidents contact or in motion workers. Improve t anti-to solutions: Apply anti-slip coatings, mats or tapes on floors, particuting a area where there is an increased risk of tripping. Clearly make azaro ones: Use caution tape, cones, or signs to indicate areas with obtential azain like sharp edges and trips. So on merials correctly: Properly store materials like cords, wires or hoses away from working to cluste the risk of tripping. Age use of tools safely: Employ safe practices when using tools like knives, so nors or other cutting devices to minimise the chance of injury from sharp edges. Continuous monitoring: Assign responsibility to specific employees for ongoing identification and management of hazards like sharp edges and trip risks. Establish reporting procedures: Encourage workers to report any hazards, near misses or incidents that occur in the workplace to ensure corrective actions can be taken. Regular review of safety measures: Review control measures at regular intervals to assess their effectiveness in mitigating hazards and make adjustments as needed. 	1L	
2. Installation of Roll Former	Pinch points, Electrical shock	ЗH	 Properly maintain and inspect the roll former equipment regularly for any defects, wear, or damage that could lead to potential hazards. Ensure all workers operating the roll former have gone through relevant training and possess the necessary certifications to perform their tasks safely. Make use of personal protective equipment (PPE), including gloves, safety goggles, and steel-toed footwear, to minimise exposure to the identified hazards during installation. Establish a lockout/tagout system to prevent accidental startup of the roll former during installation or maintenance activities, minimising the risk of pinch points and electrical shock. 	2M	



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
			- Position the roll former away from high foot traffic areas, reducing the risk of accidental contact with pinch points by other team members.		
			- Set up appropriate warning signs and safety mean was around the installation area, such as barriers, to inform all personnel on-sitten out the potential hazards involved.		
			- Implement and enforce a strict no-access one around to installation area for unauthorised personnel, limiting their exposition to potheral hazards.		
			- Utilise proper lifting techniques and equipment in andling heavy components of the roll former, reducing man of handling risks as usiated with the installation process.		
			- Maintain proper la sectoring partices around the installation area by promptly cleaning spills and debris, suring a clear and a obstructed workspace to minimise the risk of hands.		
			- Correct pre-sect equipment safety chocks to ensure elements such as emergency stops a electric components are in optimal working condition prior to beginning the installation process.		
			- Regule ly a cass instaction and grounding measures for the roll former's electrical systems prevening unimended electrical shocks during installation or normal contration		
			Insta. coropriate machine guards or covers around pinch points on the roll former, otecting workers from potential injuries associated with their exposure.		
	G		- Note a documented emergency plan in place that includes procedures for responding to incidents related to pinch points and electrical shock hazards, equipping workers with the knowledge to react effectively and efficiently in case of an emergency.		
			- Provide proper training for workers handling the roll former, including how to safely feed materials and avoid potential hazards.		
			- Ensure all workers wear appropriate personal protective equipment (PPE), such as gloves and safety goggles, to minimise risk of injury.		
			- Designate a specific operating zone around the roll former, with clearly marked boundaries and access restricted to trained employees only.		
3. Feeding Materials	3. Feeding Materials Entanglement, Dust inhalation	ЗH	- Implement a regular maintenance schedule for the roll former to ensure smooth operation, reducing the chance of material jamming or entanglement.	2M	
			- Install emergency stop buttons within easy reach of the operator to allow swift shutdown in case of sudden danger.		
			- Use dust extraction systems in conjunction with the roll former, reducing airborne particles and minimising risk of dust inhalation.		
			- Encourage frequent breaks for workers to help prevent fatigue and maintain focus on safety when feeding materials.		



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
			- Conduct comprehensive hazard assessments and risk analysis for each unique job to evaluate potential dangers and develop tailored control measures.		
			- Enforce strict housekeeping procedures, keeping the work area clean and tidy to reduce tripping hazards and potential entanglements.		
			- Organise proper storage and handling of terials to proper accidental collapse, disarray, or uncontrolled movements that courresult worker injuries.		
			- Employ lock-out/tag-out procedures during mananance and chaning of the roll former, ensuring it is powere from and secure by the any secure during the carried out.		
			- Utilise appropriate signage to set workers and site is us of the potential hazards present in the roll for the potential hazards.		
			- Establish an anodical sy own for using provides into the roll former, including specific technicles for safe asertion a second ment, as well as monitoring for poter sissues		
		- Control orgular to ety audits and reviews of the roll former work processes, continuelly being to portunities for improvement and implementing updates based on new set, ortices, orchanges to regulations.			
4. Equipment Adjustment	Pinch points, Noise exposure	2М		1L	



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
5. Operation	Mechanical parts, Slips and trips	2M		1L	



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
6. Maintenance	Electrical shock, Flyfrom to a	ЗН		2M	



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
7. Lubrication	Chemical burns, Fire wazard	ZM		1L	



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
8. Troubleshooting	High pressure release, Entrapmen	ЗН		2М	



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
9. Machine Shut Down	Stored energy release, Encoursonock	2M		1L	



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
10. Cleaning	Slippery surfaces, Chemical spills	2M		1L	

Date of Issue:



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
11. Inspection	Moving machinery, Fall Incodent	2M		1L	

Version 2.5



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
	C				
12. Decommissioning	Manual handling, Collaps	ЗН		2M	



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
	S				



EMERGENCY RESPONSE – CALL 000 FOR EMERGENCIES

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

LEGISLATIVE REFERENCES						
RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEGISLATIVE REFERENCES ANY STATE AT ARE NOT APPLICABLE						
Queensland & Australian Capital Territory Work Health and Safety Act 2011 Work Health and Safety Regulations 2011 Legislation QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws Codes of Practice QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice Legislation ACT: https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice Codes of Practice ACT: https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice	Victoria Octopational Health au Safety Actor 04 Octopational Health and onfety regulations 2017 Legistron VIC: <u>https://www.worksafe.vic.gov.au/occupational-health-and-safety-act-and- rulations</u> of the one of the safety of the					
New South Wales Work Health and Safety Act 2011 Work Health and Safety Regulations 2017 Legislation NSW: https://www.safework.nsw.gov.au/legal-obligations/legislative Codes of Practice NSW: https://www.safework.nsw.gov.au/legal-obligations/legislative	Western Australia Work Health and Safety Act 2020 Work Health and Safety Regulations 2022 Legislation Western Australia: <u>https://www.commerce.wa.gov.au/worksafe/legislation</u> Codes of Practice WA: <u>https://www.commerce.wa.gov.au/worksafe/codes-practice</u>					
Northern Territory Work Health and Safety (National Uniform Legislation) Act 2011 Work Health and Safety (National Uniform Legislation) Regulation 2015 Legislation NT: https://worksafe.nt.gov.au/laws-and-compliance/workplace-serve-laws Codes of Practice NT: https://worksafe.nt.gov.au/formed-resource science scien	Safe Work Australia Links Law and Regulation (All States): https://www.safeworkaustralia.gov.au/law-and-regulation Model Codes of Practice: https://www.safeworkaustralia.gov.au/resources-publications/model- codes-of-practice					
South Australia Work Health and Safety Act 2012 (SA) Work Health and Safety Regulations 2012 (SA) Legislation for SA: https://www.safework.sa.gov.au/resources/legislation Codes of Practice for SA: https://www.safework.sa.gov.au/work_saces/codes-of-practice#COPs	Model Codes of Practice - Managing noise and preventing hearing loss at work - Confined spaces - Labelling of workplace hazardous chemicals - Managing risks of hazardous chemicals in the workplace - Welding processes					
Tasmania Work Health and Safety Act 2012 Work Health and Safety (Transitional and Consequential Provisions) Act 2012 Work Health and Safety Regulations 2012 Work Health and Safety (Transitional) Regulations 2012 Legislation for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice Codes of Practice for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice	 First aid in the workplace Managing the risk of falls at workplaces Hazardous manual tasks Managing the risk of falls in housing construction Managing electrical risks in the workplace Demolition work Excavation work 					
Details of permits, licenses or access required by regulatory bodies (add or delete as required): - Permits from local council - Authorisation to commence work	 Work health and safety consultation, cooperation and coordination Managing the work environment and facilities How to manage work health and safety risks Managing risks of plant in the workplace Construction work 					

- Any required documents.



SIGNATORIES OF THE SAFE WORK METHOD STATEMENT

The signed and dated personnel listed below have cooperated in the consultation and development of this Safe Work Method Statement which has been approved by the Person/s Conducting a Business or Undertaking (PCBU). In signing this Safe Work Method Statement each individual acknowledges and confirms that they have read this SWMS in full, having raised any questions for items on this Safe Work Method Statement that require clarification, and confirms that they are competent, skilled and knowledgeable for the task assigned to them. Every person acknowledges that they have received the relevant training and qualifications where required, before carrying out any work contained in this Safe Work Method Statement. By signing this Safe Work Method Statement each individual agrees to work safely, to follow any safe work instructions which are provided, and agrees to use all Personal Protective Equipment where appropriate.

Worker Name	Position	Signature	Date	Time	Supervisor
			Date:		
			Datu		
			ı te:		
			Date:		

SAF WC A STHUD STATEMENT MONITORING AND REVIEW

The SWMS must be reviewed regularly to review the sure it remains revised if necessary) if relevant control measure are a conconsultation with workers (including contractors are subcontract of the SWMS and their health and safety representatives who re workplace.

ke sure it remains effective and must be reviewed (and acception of the process should be carried out in s any subcontract s) who may be affected by the operation esentatives who recented that work group at the

When the SWMS has been revised the PCBU must ensure that all persons involved with the work are advised that a revision has been made and how they can access the revised SWMS, including all persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS. All workers that will be involved in the work must be provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.

The SWMS must be monitored regularly for the effectiveness of ensuring hazard controls are effective in reducing the risk of incidents, keeping the workplace safe for all personnel. The person responsible for monitoring the effectiveness of the Safe Work Method Statement should employ a multi-faceted approach which includes but is not limited to:

- 1. Spot Checks.
- 2. Consultation with workers, contractors and sub-contractors.
- 3. Internal audits on a continual basis.

An approach of continuous improvement, promptly recording inconsistencies or deficiencies, followed up by immediate corrective action and consultation with all relevant personnel ensures that the PCBU is consistently developing ever-improving systems of safe work principles.

REVIEW NUMBER	1	2	3	4	5	6	7
NAME							
INITIALS							
DATE							



SAFE WORK METHOD STATEMENT REVIEW CHECKLIST

This Safe Work Method Statement Review Checklist is to be followed and used upon initial development of the SWMS to help ensure that all steps have been adequately taken before work commences. Think of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training.

ITEMS WHICH MUST BE INCLUDED IN THE SWMS	COMPLETED	TO BE DONE	COMMENTS
The company details have been entered, including the project name and address.			
Names and signatures of all relevant personnel consulted during the development of the SWMS.		P	
Name, signature, position and date signed of the person approving the SWMS.			
Specific personnel and qualifications, experience is noted in the SWMS.			
Provides a step-by-step process of tasks required to carry out the activity or task.			
Adequate risk assessment of any identified hazards has been completed.			
Foreseeable hazards are identified and documented for each step.			
Any hazards listed in any site risk assessments have been added to the SWN			
SWMS initial risk (IR) column as well as residual risk (RR) columns completed.			
Check control measures added to the SWMS are the most effecting sections.			
Responsible person is assigned and listed on the SWMS for the impement of continue measures.			
Permit requirements specified, such as Hot Wren Electrical Work, Versat Heights etc.			
SWMS identifies plant and equipment to be up.			
Details of inspection checks required for any equipment listed ar noted on the SWMS.			
Describes any mandatory qualifications, experience vaining skills required to perform the work.			
Applicable personal protective equipment is selected on the SWMS.			
Lists any required permits or licenses.			
Reflects and documents any legislative references and/or Australian Standards.			
Identifies any hazardous substances used with specific control measures in line with any SDS.			
REVIEWED BY	DATE RI	EVIEWED	
SIGNATURE	DATE COMPLETED		