

Plastics Extrusion - On-Li	ne Saw  SAFE WORK MET	HOD STATEMENT (SWMS)	
TASK OR A	ACTIVITY: Plastics Extrusion - O	n-Line Saw	
Business Name: [Company Name]		ABN: [ABN]	SWMS#
Business Address: [Company Address]			
Contact Person:	Phone: [Phone]	E fil:	
THIS SAFE WORK METHOD	STATEMENT IS APPROVED BY	THE P. OF THE PROJECT	
Under the Work Health and Safety Regulation (WHS Regulation), a person conduct the proposed work starts.	cting a business or undertaking (I SU) is	required to ture at a safe work method s	statement (SWMS) is prepared before
Full Name:			
Signature:		Title:	Date:
Details of the person(s) responsible for ensuring implementation, monitoring	compliance of the SWMS well as review	s and modifications of the SWMS.	
Full Name:		Title:	Phone:
ALL PERSONNEL PARTICIPATING IN ANY ACTIVITY ON THIS WMS. ST HAVE THE FOLLOWING COMMUNICATED		LL RELEVANT PERSONNEL WHO HAVE B PMENT AND APPROVAL OF THIS SWMS	EEN CONSULTED AND
Safety meetings or toolbox talks will be sched ed in accordance with egislative requirements to first identify any site hazards, conditions inical those hazards and then to further take steps to either take or conditions and the requirements to first identify any site hazards.	NAME	SIGNATURE	DATE
If an incident or a near miss occurs, all work must steam ately. Depending on the severity of the incident, a meeting will be called with all workers to amend the SWMS if required. The meeting may also be an educational opportunity.			
Any changes made to the SWMS after an incident or a near miss must be approved by the Person Conducting Business or Undertaking and communicated to all relevant personnel.			
The SWMS must be kept and be available for inspection at least until the work is completed. Where a SWMS is revised, all versions should be kept. If a notifiable incident occurs in relation to which the SWMS relates, then the SWMS must be kept for at least two years from the occurrence of the notifiable incident.			

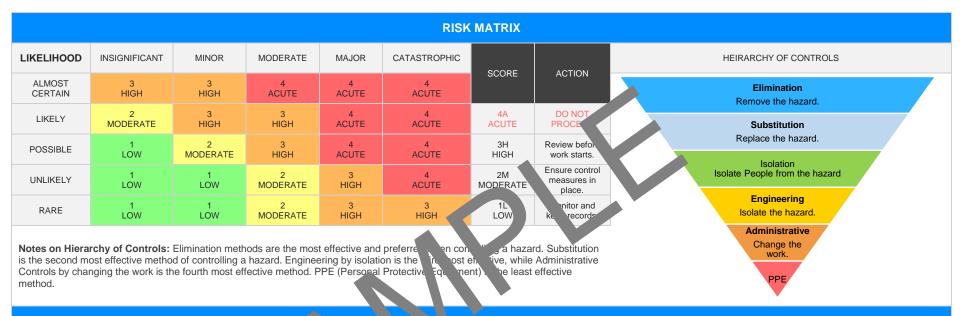
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		CLI	ENT OR PRINCIPAL	CONTRACTOR E	DETAILS				
Client:						SCOPE OF WORKS			
Project Name:					Provide a detailed description of the specific work being carried out (otherwise				
Project Address:				known as cope of works).					
Project Manager:									
Contact Phone:									
Project Manager Sig	nature:								
Date SWMS supplie	d to Project Manager:								
		ANY HIGH-	N' JRK BEING	CARRIED OUT					
☐ involves a risk of a pe	erson falling more than 2 m	neters.		is carried out on	is carried out on or near pressurised gas mains or piping.				
is carried out on a tel	ecommunication tower.			is carried out on	out on or near chemical, fuel or refrigerant lines.				
☐ involves demolition o	f an element of a structure	that is load-be		is carried out on	ried out on or near energised electrical installations or services.				
☐ involves demolition o	f an element related to the	physical integrit of a str	9	is carried out in an area that may have a contaminated or flammable atmosphere.					
☐ involves, or is likely to	o involve, disturbing a	etos.		involves tilt-up or precast concrete.					
involves structural alt	eration or repair that re	upp to p	revent collapse.	is carried out on	, in or adjacent to a road, railw	ay, shipping lane or other to	raffic corridor.		
is carried out in or ne	ar a confined space.			is carried out in	an area of a workplace where	there is any movement of p	owered mobile plant.		
is carried out in/near	a shaft or trench deeper th	nan 1.5m or tunnel involvin	g use of explosives.	is carried out in	areas with artificial extremes o	f temperature.			
is carried out in or ne	ar water or other liquid tha	at involves a risk of drowning	ng.	involves diving	work.				
		ANY HI	GH-RISK MACHINER	RY OR EQUIPME	NT NEARBY				
☐ Forklift	☐ Crane/s	☐ Hoist/s	☐ Excavator	☐ Backhoe/Loade	r 🔲 Boom Lift	□ EWP	☐ Genie Lift		
☐ Trencher	☐ Drilling Rig	Trucks	Formwork	☐ Bobcat	☐ Flammable Gas	☐ Fuel	☐ Dozer		
☐ High Voltage	Mulcher	☐ Tilt-up Panels	Roller	☐ Scissor Lift	☐ Tractor	Other -			

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### PERL NAL TECTIVE EQUIPMENT (PPE)

FOOT PROTECTION	HAND PROTECTION	HEAD PROTECTION	HEARING PPOTECTION	PROTE	SPIRATORY P TECTION	FACE PROTECTION	HIGH-VIS CLOTHING	PROTECTIVE CLOTHING	FALL PROTECTION	SUN PROTECTION	HAIR/JEWELLERY SECURED
			A								

Select me appropriate PPE above suitable for the equipment used or the job task being performed (if applicable).

**Note:** A SWMS must be reviewed regularly to make sure it remains effective. A SWMS must be reviewed (and revised if necessary) if relevant control measures are revised. The review process should be carried out in consultation with workers (including contractors and subcontractors) who may be affected by the operation of the SWMS and their health and safety representatives who represented that work group at the workplace.

When a SWMS has been revised, the person conducting a business or undertaking must ensure all:

- 1. persons involved in the work are advised that a revision has been made and how they can access the revised SWMS;
- 2. persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS: and.
- 3. workers that will be involved in the work are provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
			- Ensure the work area is clean and well-organised, removing any obstructions or debris that could cause slips, trips, and falls.		
			- Provide appropriate non-slip flooring or mats the reas where liquids, oils, or other materials may be spilled during the plastic that are supported by the spilled during the plastic that are supported by the spilled during the plastic that are supported by the spilled during the plastic that are supported by the spilled during the plastic that are supported by the spilled during the spill		
			- Clearly mark walkways, aisles, and other destinated eas to minimise confusion and maintain a safe working environment.		
			- Implement proper houseketing procedures to the work area clean and free of clutter throughout the shift.		
			- Encourage work and a reconnectable, non-slip for wear suitable for navigating the potentially appery suri anding a plastic atrusion workplace.		
			- Train employ as on the prect hand a movement techniques for various mater used ing acceptance prevent injuries caused by improper hand a	1L	
	Slips, trips, and falls, Incorrect handling	2M	- Use a polymic equipment such as material lifts or trolleys to help transport items safely and missing mulal handling.		
1. Preparation	of materials		Store racy maturals in designated areas using proper stacking and organisation meads, llowing for easy access when needed without causing obstruction.		
			Place y signs near potential hazards to remind workers of potential risks and rourage them to take necessary precautions.		
				- Maintain electrical cords and cables neatly secured and out of the way to minimise any potential tripping hazards.	
			- Provide ongoing training and communication to all employees about the importance of adhering to safety guidelines to prevent slips, trips, and falls, as well as appropriate handling of materials.		
			- Implement a system for reporting and promptly addressing any hazards that arise during the work step, so they can be mitigated before an accident occurs.		
			- Conduct regular safety audits to identify new or unseen hazards and update the SWMS accordingly to ensure continuous improvement.		
			- Encourage a positive safety culture within the workplace, emphasising personal accountability and responsibility for promoting health and safety while conducting plastics extrusion activities.		
	Entanglement in machine parts,		- Ensure that all machine guards are in place and properly secure before startup to prevent any potential entanglement with moving parts.		
2. Machine Startup	Electrical hazards	3H	- Conduct a thorough inspection of the electrical components and wiring to identify any visible damage or signs of wear that may lead to electrical hazards.	2M	



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			- Establish and enforce lockout/tagout (LOTO) procedures for personnel who need to access the machine's electrical system during startup or maintenance activities, minimising the risk of accidental activation.		
			- Ensure that employees working around the place extrusion on-line saw have completed appropriate safety training, including machine operation and hazard recognition.		
			- Implement a regular preventive maintenance comme to inspect, clean, and repair any damaged or worn, cut machine parts, fucing the proportial for equipment failure.		
			- Encourage workers a row nal protective equivent (PPE), such as safety goggles, gloves a closs toe sits, to protect against extrusion material, debris, and other hands presented by the archine		
			- Keep the work trea are not the mach tream and free of clutter, debris, or obstant that continues employees to trip or become entangled.		
			- Estal shamerge, shutdown procedures for operators to follow immediately in case of any alfunction or concern about potential hazards.		
			Post winning ans around the machine's perimeter, clearly indicating potential hands and required PPE.		
			Insta dequate number of emergency stop buttons, easily accessible from ferent locations, enabling quick deactivation if necessary.		
			- La ure that employees know the location of electrical power sources and how to safely shut them off, should an electrical hazard arise.		
	5		- Regularly review and evaluate machine operations and safety protocols with employees, addressing concerns or suggested improvements to maintain ongoing safety awareness and adherence to established procedures.		
			- Ensure that all machinery meets local workplace health and safety regulations and industry standards to prevent non-compliance-related accidents and injuries.		
			- Provide appropriate manual handling training for workers to ensure they understand the correct lifting techniques and potential risks associated with material feeding.		
3. Material Feeding	Manual lifting injuries, Pinch points	3H	- Implement a buddy system, where two or more workers can assist each other with heavy lifts or manual feeding of materials, thus reducing the strain on an individual worker.	1L	
			- Store materials at an ergonomic height, such as waist level, to minimise the need for excessive bending or reaching while lifting, which can cause strain injuries.		
			- Utilise mechanical aids such as forklifts, hoists or conveyor systems in the workplace to reduce the need for manual lifting and handling of materials during the feeding process.		



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			<ul> <li>Conduct regular inspections of pinch points around equipment to identify and address any issues that may pose a risk to workers during material feeding.</li> </ul>		
			- Implement safety devices and guards on machine, such as emergency stop buttons and barrier guards, to protect workers for coming into contact with pinch points and moving parts.		
			- Display clear signage indicating potential heards are clated with material feeding, such as warning of pinch points or required lift; anniques, to ensure workers are aware of potential risks.		
			- Ensure workers wear approprie personal protect enterent (PPE) such as safety gloves, footward eye betection when han any materials to minimise the risk of injury.		
			- Develop an inforce a sal work puredum or material feeding that outlines specific tasks, a ponsibilities and continue easures to be followed by workers.		
			- Reg : review update the Safe Work Method Statement (SWMS) for material fielding, talking a into account changes in equipment or processes, to ensure ongoin left venes is control measures.		
			Foster safe culture within the workplace where workers are encouraged to not include the pear misses related to manual lifting or pinch points, allowing the organist in to learn from these events and implement improvements to prevent uture of the pear of the		
	5				
4. Die Setting	Burns from hot surfaces, Hand injuries	2M		1L	



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5. Extrusion Process	Molten plastic contact, Fumes inhalation	3Н		2M	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
6. On-Line Saw Adjustment	Entanglement in moving parts, Cuts from saw blades	3H		1L	



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7. Product Quality Control	Exposure to hazardous substances Repetitive motions	2M		1L	



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8. Cooling Process	Thermal burns, Contact with cooling liquid	2M		1L	



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9. Material Take-Up	Pinch points, Entanglement worllers	зн		1L	



POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	PERSON  NAME OF PERSON
Manual lifting injuries, Equipment failure	ЗН		2M	
	HAZARDS THAT MAY ARISE	HAZARDS THAT MAY ARISE INITIAL RISK	HAZARDS THAT MAY ARISE  INITIAL RISK  SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	HAZARDS THAT MAY ARISE  INITIAL RISK  SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS  RESIDUAL RISK  RESIDUAL RISK



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
11. Packaging	Strain from lifting, Use of sharp tools	2M		1L	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
12. Machine Shutdown	Electrical hazards, Stored energy release	2M		1L	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON



#### **EMERGENCY RESPONSE - CALL 000 FOR EMERGENCIES**

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

#### LEGISLATIVE REFERENCES

RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEGISLATIVE REFERENCES. ANY STATE OF AT ARE NOT APPLICABLE.

#### **Queensland & Australian Capital Territory**

Work Health and Safety Act 2011

Work Health and Safety Regulations 2011

 $\textbf{Legislation QLD:} \ \underline{\textbf{https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws}$ 

Codes of Practice QLD: <a href="https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice">https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice</a> Legislation ACT: <a href="https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations">https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations</a>

Codes of Practice ACT: https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice

#### **New South Wales**

Work Health and Safety Act 2011

Work Health and Safety Regulations 2017

Legislation NSW: https://www.safework.nsw.gov.au/legal-obligations/legislations/leg

Codes of Practice NSW: https://www.safework.nsw.gov.au/resource-library/lis

#### **Northern Territory**

Work Health and Safety (National Uniform Legislation) Act 2011

Work Health and Safety (National Uniform Legislation) Regulation 201

Legislation NT: https://worksafe.nt.gov.au/laws-and-compliance/wo\_place-

Codes of Practice NT: https://worksafe.nt.gov.au/5

#### South Australia

Work Health and Safety Act 2012 (SA)

Work Health and Safety Regulations 2012 (SA)

Legislation for SA: <a href="https://www.safework.sa.gov.au/resources/legislation">https://www.safework.sa.gov.au/resources/legislation</a>

Codes of Practice for SA: https://www.safework.sa.gov.au/work\_aces/codes-of-practice#COPs

#### Tasmania

Work Health and Safety Act 2012

Work Health and Safety (Transitional and Consequential Provisions) Act 2012

Work Health and Safety Regulations 2012

Work Health and Safety (Transitional) Regulations 2012

Legislation for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations

Codes of Practice for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice

Details of permits, licenses or access required by regulatory bodies (add or delete as required):

- Permits from local council
- Authorisation to commence work
- Any required documents.

#### Victoria

Occupational Health all Safety Act

Occupational Health and Infety gulations 2017

Legis on VIC: https://www.xsafe.vic.gov.au/occupational-health-and-safety-act-and-

<u>Julai.</u>

des on actice VI autros://www.worksafe.vic.gov.au/compliance-codes-and-codes-practice

#### Western Australia

Work Health and Safety Act 2020

Work Health and Safety Regulations 2022

Legislation Western Australia: https://www.commerce.wa.gov.au/worksafe/legislation

Codes of Practice WA: https://www.commerce.wa.gov.au/worksafe/codes-practice

#### Safe Work Australia Links

Law and Regulation (All States): https://www.safeworkaustralia.gov.au/law-and-regulation Model Codes of Practice: https://www.safeworkaustralia.gov.au/resources-publications/model-codes-of-practice

#### **Model Codes of Practice**

- Managing noise and preventing hearing loss at work
- Confined spaces
- Labelling of workplace hazardous chemicals
- Managing risks of hazardous chemicals in the workplace
- Welding processes
- First aid in the workplace
- Managing the risk of falls at workplaces
- Hazardous manual tasks
- Managing the risk of falls in housing construction
- Managing electrical risks in the workplace
- Demolition work
- Excavation work
- Work health and safety consultation, cooperation and coordination
- Managing the work environment and facilities
- How to manage work health and safety risks
- Managing risks of plant in the workplace
- Construction work



#### SIGNATORIES OF THE SAFE WORK METHOD STATEMENT

The signed and dated personnel listed below have cooperated in the consultation and development of this Safe Work Method Statement which has been approved by the Person/s Conducting a Business or Undertaking (PCBU). In signing this Safe Work Method Statement each individual acknowledges and confirms that they have read this SWMS in full, having raised any questions for items on this Safe Work Method Statement that require clarification, and confirms that they are competent, skilled and knowledgeable for the task assigned to them. Every person acknowledges that they have received the relevant training and qualifications where required, before carrying out any work contained in this Safe Work Method Statement. By signing this Safe Work Method Statement each individual agrees to work safely, to follow any safe work instructions which are provided, and agrees to use all Personal Protective Equipment where appropriate.

Worker Name	Pos	sition	Signature	Date	Time	Su	pervisor	
				Date:				
			1	L te:				
				Date:				
				Date:				
		SAF WC A	THO STATEMENT	MONITORING AND	REVIEW			
The SWMS must be reviewed regularly to the ke sure it remains effective and must be reviewed (and revised if necessary) if relevant control measure are a subcontractors and subcontractors and subcontractors and subcontractors and subcontractors and subcontractors are subcontractors) who may be affected by the operation of the SWMS and their health and safety representatives who researched that work group at the workplace.  When the SWMS has been revised the PCBU must ensure that all persons involved with the work are advised that a revision has been made and how they can access the revised SWMS, including all persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS. All workers that will be involved in the work must be provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.				The SWMS must be monitored regularly for the effectiveness of ensuring hazard controls are effective in reducing the risk of incidents, keeping the workplace safe for all personnel. The person responsible for monitoring the effectiveness of the Safe Work Method Statement should employ a multi-faceted approach which includes but is not limited to:  1. Spot Checks. 2. Consultation with workers, contractors and sub-contractors. 3. Internal audits on a continual basis.  An approach of continuous improvement, promptly recording inconsistencies or deficiencies, followed up by immediate corrective action and consultation with all relevant personnel ensures that the PCBU is consistently developing ever-improving systems of safe work principles.				
REVIEW NUMBER	□ 1	□ 2	□ 3	□ 4	□ 5	□ 6	□ 7	
NAME								
INITIALS								
DATE								

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### SAFE WORK METHOD STATEMENT REVIEW CHECKLIST

This Safe Work Method Statement Review Checklist is to be followed and used upon initial development of the SWMS to help ensure that all steps have been adequately taken before work commences. Think of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training.

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ITEMS WHICH MUST BE INCLUDED IN THE SWMS	COMPLETED	TO BE DONE	COMMENTS			
The company details have been entered, including the project name and address.						
Names and signatures of all relevant personnel consulted during the development of the SWMS.		D'				
Name, signature, position and date signed of the person approving the SWMS.						
Specific personnel and qualifications, experience is noted in the SWMS.	P					
Provides a step-by-step process of tasks required to carry out the activity or task.						
Adequate risk assessment of any identified hazards has been completed.						
Foreseeable hazards are identified and documented for each step.						
Any hazards listed in any site risk assessments have been added to the SWI						
SWMS initial risk (IR) column as well as residual risk (RR) columns completed.						
Check control measures added to the SWMS are the most effecting secutions.						
Responsible person is assigned and listed on the SWMS for the imperent of contameasures.						
Permit requirements specified, such as Hot Work, Veralt Heights etc.						
SWMS identifies plant and equipment to be u d.						
Details of inspection checks required for any equipment listed at noted on the SWMS.						
Describes any mandatory qualifications, experience skills required to perform the work.						
Applicable personal protective equipment is selected on the SWMS.						
Lists any required permits or licenses.						
Reflects and documents any legislative references and/or Australian Standards.						
Identifies any hazardous substances used with specific control measures in line with any SDS.						
REVIEWED BY	DATE R	EVIEWED				
SIGNATURE	DATE CO	MPLETED				