

Pallet Stacker SAFE WORK METHOD STATEMENT (SWMS)							
	TASK OR ACTIVITY: Pallet Stack	er					
Business Name: [Company Name]		ABN: [ABN]	SWMS#				
Business Address: [Company Address]							
Contact Person:	Phone: [Phone]	E gil:					
THIS SAFE WORK METHOD	STATEMENT IS APPROVED BY	THE P OF THE PROJECT					
Under the Work Health and Safety Regulation (WHS Regulation), a person conducte proposed work starts.	cting a business or undertaking (I BU) is	required to thurs at a safe work method s	statement (SWMS) is prepared before				
Full Name:							
Signature:		Title:	Date:				
Details of the person(s) responsible for ensuring implementation, monitoring	compliance of the SWMS well as review	s and modifications of the SWMS.					
Full Name:		Title:	Phone:				
ALL PERSONNEL PARTICIPATING IN ANY ACTIVITY ON THIS WMS. ST HAVE THE FOLLOWING COMMUNICATED	N. 1E AND DATED SIGNATURE OF A CO. MUNICATED TO IN THE DEVELO	ALL RELEVANT PERSONNEL WHO HAVE B OPMENT AND APPROVAL OF THIS SWMS	EEN CONSULTED AND				
Safety meetings or toolbox talks will be sched ed in accordance with egislative requirements to first identify any site hazards, conduct on the scheder of t	NAME	SIGNATURE	DATE				
If an incident or a near miss occurs, all work must store unately. Depending on the severity of the incident, a meeting will be called with all workers to amend the SWMS if required. The meeting may also be an educational opportunity.							
Any changes made to the SWMS after an incident or a near miss must be approved by the Person Conducting Business or Undertaking and communicated to all relevant personnel.							
The SWMS must be kept and be available for inspection at least until the work is completed. Where a SWMS is revised, all versions should be kept. If a notifiable incident occurs in relation to which the SWMS relates, then the SWMS must be kept for at least two years from the occurrence of the notifiable incident.							



CLIENT OR PRINCIPAL CONTRACTOR DETAILS											
Client:					SCOPE OF WORKS						
Project Name:					Provide a detailed description of the specific work being carried out (otherwis						
Project Address:				ŀ	known as cope of works).						
Project Manager	:										
Contact Phone:											
Project Manager	Signature:										
Date SWMS sup	plied to Project Manag	er:									
		ANY HIG	H-RISK CON TUCT		ARRIED OUT						
involves a risk of	a person falling more than	2 meters.		is carried out on of	near pressurised gas main	s or piping.					
is carried out on	a telecommunication tower			is carried out on o	☐ is carried out on or near chemical, fuel or refrigerant lines.						
involves demoliti	on of an element of a struct	ure that is load-be		is carried out on or	is carried out on or near energised electrical installations or services.						
involves demoliti	on of an element related to	the physical integrit of a st	ir e,	☐ is carried out in an area that may have a contaminated or flammable atmosphere.							
involves, or is like	ely to involve, disturbing a	estos.		involves tilt-up or precast concrete.							
involves structura	al alteration or repair that re	mporan upp to	prevent collapse.	is carried out on, in or adjacent to a road, railway, shipping lane or other traffic corridor.							
☐ is carried out in c	or near a confined space.			is carried out in an area of a workplace where there is any movement of powered mobile plant.							
☐ is carried out in/r	near a shaft or trench deepe	er than 1.5m or tunnel involv	ving use of explosives.	is carried out in areas with artificial extremes of temperature.							
☐ is carried out in c	or near water or other liquid	that involves a risk of drown	ning.	involves diving wo	rk.						
		ANY	HIGH-RISK MACHINE	RY OR EQUIPMENT	NEARBY						
Forklift	Crane/s	☐ Hoist/s	Excavator	Backhoe/Loader	Boom Lift	EWP	Genie Lift				
Trencher	Drilling Rig	Trucks		Bobcat	E Flammable Gas	Fuel	Dozer				
High Voltage	Mulcher	Tilt-up Panels	Roller	Scissor Lift	Tractor	Other -					







JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
1. Preparation	Slips and trips, falling objects	2М	 Conduct a thorough site inspection to identify any potential slip, trip, and fall hazards prior to beginning work with the pallet stack. Clear the workspace of debris, obstacles, and over materials that may pose a risk for slips, trips or falling objects during operation. Ensure proper footwear with non-slip soles over board personnel involved in operating the pallet stacker. Implement a regular mainte once schedule for topallet store to avoid unexpected malfunctions that used lead to incident. Train staff on proceeperson over the pallet stacker safely, including how tongage energence top function of near the pallet stacker safely, including how tongage energence top function of near the pallet stacker. Require oper ors to use oppropriate over an any spills or slippery surfaces in the work and have and use oppropriate over any spills or slippery surfaces in the work and immediately. Clearly mark usignate walkways and create exclusion zones around the pallet stocker for the allet store. Star the reliab for stacked materials to remain within safe guidelines and ensure stability during transport. Securely fasten loads to the pallet stacker before lifting or moving, using ratchet straps or other approved methods if necessary. Assign a spotter to assist the operator in maintaining visibility when moving large or obstructing loads with the pallet stacker. Avoid abrupt changes in speed or direction when operating the pallet stacker, to minimise the risk of items falling off or destabilisation of the load. Conduct periodic toolbox talks to reinforce safe work practices and discuss any job-specific concerns regarding slips, trips, and falling objects for tasks involving pallet stackers. 	1L	
2. Equipment Inspection	Electrical hazards, equipment malfunctions	ЗН	 Regular Equipment Inspections: Conduct thorough visual inspections of the pallet stacker and its components before each use, checking for any signs of wear, damage, or malfunction. Qualified Personnel: Ensure that only trained and competent operators are responsible for inspecting and operating the pallet stacker equipment. Provide regular training sessions to keep staff updated on proper procedures. 	1L	



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			- Electrical Maintenance: Schedule routine electrical maintenance checks by a qualified electrician to assess the integrity of wires, cables, and connections, as well as to identify potential electrical hazards.		
			- Power Supply: Verify that the pallet stacker is a unected to a grounded power supply with appropriate voltage levels to minuse the risk of electrical hazards.		
			- Equipment Lockout/Tagout: Implement an encline ctive in wout/tagout system to ensure equipment remains de-energised durin, the action, maintenance, or repair activities.		
			- Operating Instructions: Make are the operation in under the pallet stacker is readily available and the date with operators can be erence it as necessary for proper equipment sage a main nance guidance.		
			- Fault Report of Encourae worker, preventy report any observed faults or issues with the ellet star or to their successor to address the problem quickly and prevent ther of the		
			- PPE s. Require workers involved in the equipment inspection process to wear appropriate risonal ptective equipment (PPE) such as safety boots, gloves, and protective eye par.		
	ſ		rege by Stor Buttons: Test the functionality of the emergency stop buttons regulated to ensure they work in case of unexpected equipment malfunctions or other azardo situations.		
			- ad Capacity Check: Confirm that the load-bearing capacity of the pallet stacker is clearly marked and understood by operators to prevent overloading, which may lead to equipment failure.		
			- Safe Workspace: Maintain a clean and organised work environment around the pallet stacker site to minimise the risk of accidents, slips, trips, and falls.		
			- Routine Maintenance Checks: Establish a regular schedule for equipment maintenance, including lubrication, battery checks, and part replacements as needed to minimise the risk of malfunctions or sudden equipment failure.		
			- Incident Reporting and Analysis: Maintain a system for reporting incidents related to pallet stacker usage, which will help identify patterns or trends in hazards and inform strategies to improve overall workplace safety.		
			 Provide proper training and instruction for workers on how to safely load and unload pallets using the pallet stacker, including correct lifting techniques. 		
3. Pallet Loading	Heavy lifting injuries, dropped pallets	2M	- Ensure all workers involved in pallet loading tasks wear appropriate Personal Protective Equipment (PPE), such as steel-toed shoes, work gloves, and high- visibility vests.	1L	
			- Develop clear guidelines for maximum weight limits of pallets and ensure these are communicated to all workers handling them.		



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			- Implement a two-person lift policy for heavy or awkwardly shaped pallets to reduce individual strain and foster teamwork in sharing the load.		
			- Use mechanical aids such as forklifts, pallet jacker inhoists to help in the movement and lifting of heavier or large pallete necessary.		
			- Allow workers to take regular short break. Trest and stuch their muscles to prevent strain and overexertion injuries while prking on heavy loads.		
			- Regularly inspect and maintain pallet stackers a other tools the loading process to ensure they are in optimal working ord, and safe use.		
			 Keep a tidy and well-organise, work area, ensuring the any obstructions or tripping hazards are now, by cleared from aisles and pathways to minimise accidents during pallet loace g processes. Implement a cotter system where or movies can oversee and direct the movement of the pallet locker and help manage any potential risks. 		
			- Carry by requery sk assessment checks throughout the loading process to identify into iddress, olving hazards before they result in injury.		
			- Encour ge can companication between all staff members, empowering them to nort an concerns or issues related to the task at hand so proactive steps can be take to in prove carety measures.		
4. Stacker Operation	Collision with pedestrians, collision with equipment	ЗН		2M	



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5. Pallet Stacking	Toppling stacks, crushing hazards	2M		1L	

Version 2.5



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6. Pallet Unloading	Manual handling injuries, dropped pallets	2М		1L	

Version 2.5



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7. Stacker Maintenance	Exposure to hazardous substances, electrocution	ЗН		1L	



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8. Battery Charging/Replacement	Battery leaks, electrical hazards	2M		1L	

Version 2.5

Date of Issue:



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9. Housekeeping	Slips and trips, blocked exits or paths	2М		1L	



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10. Accident Response	Inadequate first aid provision, delayed emergency response	ЗН		2М	



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11. Operator Training	Untrained operators, poor communication	2M		1L	



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12. Equipment Storage	Obstruction in storage area, unauthorised access	1L		1L	



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EMERGENCY RESPONSE – CALL 000 FOR EMERGENCIES

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

LEGISLATIVE F	REFERENCES				
RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEGISLATIVE REFERENCES ANY STATE AT ARE NOT APPLICABLE					
Queensland & Australian Capital Territory Work Health and Safety Act 2011 Work Health and Safety Regulations 2011 Legislation QLD: <u>https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws</u> Codes of Practice QLD: <u>https://www.worksafe.gld.gov.au/laws-and-compliance/codes-of-practice</u> Legislation ACT: <u>https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice</u> Codes of Practice ACT: <u>https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice</u>	Victoria Occupational Health and Safety Action 04 Occupational Health and Difety regulations 2017 Legismon VIC: <u>https://www.worksafe.vic.gov.au/occupational-health-and-safety-act-and-gulates</u> Codes on mactice VIC <u>arttps://www.worksafe.vic.gov.au/compliance-codes-and-codes-practice</u>				
New South Wales Work Health and Safety Act 2011 Work Health and Safety Regulations 2017 Legislation NSW: <u>https://www.safework.nsw.gov.au/legal-obligations/legislati</u> Codes of Practice NSW: <u>https://www.safework.nsw.gov.au/resource-library/lis</u>	Western Australia Work Health and Safety Act 2020 Work Health and Safety Regulations 2022 Legislation Western Australia: <u>https://www.commerce.wa.gov.au/worksafe/legislation</u> Codes of Practice WA: <u>https://www.commerce.wa.gov.au/worksafe/codes-practice</u>				
Northern Territory Work Health and Safety (National Uniform Legislation) Act 2011 Work Health and Safety (National Uniform Legislation) Regulation, 201, Legislation NT: <u>https://worksafe.nt.gov.au/laws-and-compliance/worplace-serve-laws</u> Codes of Practice NT: <u>https://worksafe.nt.gov.au/fecture-serve-laws</u>	Safe Work Australia Links Law and Regulation (All States): <u>https://www.safeworkaustralia.gov.au/law-and-regulation</u> Model Codes of Practice: <u>https://www.safeworkaustralia.gov.au/resources-publications/model- codes-of-practice</u>				
South Australia Work Health and Safety Act 2012 (SA) Work Health and Safety Regulations 2012 (SA) Legislation for SA: <u>https://www.safework.sa.gov.au/resources/legislation</u> Codes of Practice for SA: <u>https://www.safework.sa.gov.au/worf_laces/codes-of-practice#COPs</u>	Model Codes of Practice Managing noise and preventing hearing loss at work Confined spaces Labelling of workplace hazardous chemicals Managing risks of hazardous chemicals in the workplace Welding processes				
Tasmania Work Health and Safety Act 2012 Work Health and Safety (Transitional and Consequential Provisions) Act 2012 Work Health and Safety Regulations 2012 Work Health and Safety (Transitional) Regulations 2012 Legislation for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice Codes of Practice for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice	 First aid in the workplace Managing the risk of falls at workplaces Hazardous manual tasks Managing the risk of falls in housing construction Managing electrical risks in the workplace Demolition work Excavation work 				
Details of permits, licenses or access required by regulatory bodies (add or delete as required): - Permits from local council - Authorisation to commence work	 Work health and safety consultation, cooperation and coordination Managing the work environment and facilities How to manage work health and safety risks Managing risks of plant in the workplace Construction work 				

- Any required documents.



SIGNATORIES OF THE SAFE WORK METHOD STATEMENT

The signed and dated personnel listed below have cooperated in the consultation and development of this Safe Work Method Statement which has been approved by the Person/s Conducting a Business or Undertaking (PCBU). In signing this Safe Work Method Statement each individual acknowledges and confirms that they have read this SWMS in full, having raised any questions for items on this Safe Work Method Statement that require clarification, and confirms that they are competent, skilled and knowledgeable for the task assigned to them. Every person acknowledges that they have received the relevant training and qualifications where required, before carrying out any work contained in this Safe Work Method Statement. By signing this Safe Work Method Statement each individual agrees to work safely, to follow any safe work instructions which are provided, and agrees to use all Personal Protective Equipment where appropriate.

Worker Name	Position	Signature	Date	Time	Supervisor
			Date:		
			Datu		
			ı te:		
			Date:		

SAF WC A STHUD STATEMENT MONITORING AND REVIEW

The SWMS must be reviewed regularly to review the sure it remains revised if necessary) if relevant control measure are a conconsultation with workers (including contractors are subcontract of the SWMS and their health and safety representatives who re workplace.

ke sure it remains effective and must be reviewed (and acception of the process should be carried out in s any subcontract s) who may be affected by the operation esentatives who recented that work group at the

When the SWMS has been revised the PCBU must ensure that all persons involved with the work are advised that a revision has been made and how they can access the revised SWMS, including all persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS. All workers that will be involved in the work must be provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.

The SWMS must be monitored regularly for the effectiveness of ensuring hazard controls are effective in reducing the risk of incidents, keeping the workplace safe for all personnel. The person responsible for monitoring the effectiveness of the Safe Work Method Statement should employ a multi-faceted approach which includes but is not limited to:

- 1. Spot Checks.
- 2. Consultation with workers, contractors and sub-contractors.
- 3. Internal audits on a continual basis.

An approach of continuous improvement, promptly recording inconsistencies or deficiencies, followed up by immediate corrective action and consultation with all relevant personnel ensures that the PCBU is consistently developing ever-improving systems of safe work principles.

REVIEW NUMBER	1	2	3	4	5	6	7
NAME							
INITIALS							
DATE							



SAFE WORK METHOD STATEMENT REVIEW CHECKLIST

This Safe Work Method Statement Review Checklist is to be followed and used upon initial development of the SWMS to help ensure that all steps have been adequately taken before work commences. Think of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training.

ITEMS WHICH MUST BE INCLUDED IN THE SWMS	COMPLETED	TO BE DONE	COMMENTS
The company details have been entered, including the project name and address.			
Names and signatures of all relevant personnel consulted during the development of the SWMS.		P	
Name, signature, position and date signed of the person approving the SWMS.			
Specific personnel and qualifications, experience is noted in the SWMS.			
Provides a step-by-step process of tasks required to carry out the activity or task.			
Adequate risk assessment of any identified hazards has been completed.			
Foreseeable hazards are identified and documented for each step.			
Any hazards listed in any site risk assessments have been added to the SWN			
SWMS initial risk (IR) column as well as residual risk (RR) columns completed.			
Check control measures added to the SWMS are the most effecting sections.			
Responsible person is assigned and listed on the SWMS for the impement of continue measures.			
Permit requirements specified, such as Hot Wren Electrical Work, Versat Heights etc.			
SWMS identifies plant and equipment to be up.			
Details of inspection checks required for any equipment listed ar noted on the SWMS.			
Describes any mandatory qualifications, experience vaining skills required to perform the work.			
Applicable personal protective equipment is selected on the SWMS.			
Lists any required permits or licenses.			
Reflects and documents any legislative references and/or Australian Standards.			
Identifies any hazardous substances used with specific control measures in line with any SDS.			
REVIEWED BY	DATE RI	EVIEWED	
SIGNATURE	DATE COMPLETED		