

Heat Sealer Welder	SAFE WORK METHOD S	TATEMENT (SWMS)						
TAS	SK OR ACTIVITY: Heat Sealer We	elder						
Business Name: [Company Name]		ABN: [ABN]	SWMS#					
Business Address: [Company Address]								
Contact Person:	Phone: [Phone]	E fil:						
THIS SAFE WORK METHOD	STATEMENT IS APPROVED BY	THE PLOOF THE PROJECT						
Under the Work Health and Safety Regulation (WHS Regulation), a person conduct the proposed work starts.	cting a business or undertaking (r 3U) is	required to ture at a safe work method s	tatement (SWMS) is prepared before					
Full Name:								
Signature:		Title:	Date:					
Details of the person(s) responsible for ensuring implementation, monitoring and compliance of the SWMS well as reviews and modifications of the SWMS.								
Full Name:		Title:	Phone:					
ALL PERSONNEL PARTICIPATING IN ANY ACTIVITY ON THIS WMS. ST HAVE THE FOLLOWING COMMUNICATED	N. 1E AND DATED SIGNATURE OF A CO. MUNICATED TO IN THE DEVELO	LL RELEVANT PERSONNEL WHO HAVE B PMENT AND APPROVAL OF THIS SWMS	EEN CONSULTED AND					
Safety meetings or toolbox talks will be sched ed in accordance with agislative requirements to first identify any site hazards, conditions unical those hazards and then to further take steps to either the conditions are or conditions.	NAME	SIGNATURE	DATE					
If an incident or a near miss occurs, all work must standardly. Depending on the severity of the incident, a meeting will be called with all workers to amend the SWMS if required. The meeting may also be an educational opportunity.								
Any changes made to the SWMS after an incident or a near miss must be approved by the Person Conducting Business or Undertaking and communicated to all relevant personnel.								
The SWMS must be kept and be available for inspection at least until the work is completed. Where a SWMS is revised, all versions should be kept. If a notifiable incident occurs in relation to which the SWMS relates, then the SWMS must be kept for at least two years from the occurrence of the notifiable incident.								



		CL	IENT OR PRINCIPAL	CONTRACTOR D	DETAILS			
Client:					SCOPE OF WORKS			
Project Name:					Provide a detailed description	n of the specific work being	carried out (otherwise	
Project Address:					known as cope of works).			
Project Manager:								
Contact Phone:								
Project Manager Sig	gnature:							
Date SWMS supplie	ed to Project Manager:							
		ANY HIGH	RISK CON PUCT	N' JRK BEING	CARRIED OUT			
☐ involves a risk of a p	erson falling more than 2 n	neters.		is carried out on	or near pressurised gas mains	s or piping.		
☐ involves a risk of a person falling more than 2 meters. ☐ is carried out on a telecommunication tower.				is carried out on or near chemical, fuel or refrigerant lines.				
☐ is carried out on a telecommunication tower. ☐ involves demolition of an element of a structure that is load-be n.				is carried out on	or near energised electrical ins	stallations or services.		
☐ involves demolition of	of an element related to the	e physical integril of a str	3	is carried out in	an area that may have a conta	minated or flammable atmo	sphere.	
☐ involves, or is likely t	o involve, disturbing a es	stos.		☐ involves tilt-up o	r precast concrete.			
☐ involves structural al	teration or repair that re	mporal, upp to p	prevent collapse.	is carried out on	, in or adjacent to a road, railwa	ay, shipping lane or other tr	affic corridor.	
is carried out in or ne	ear a confined space.			is carried out in	an area of a workplace where t	there is any movement of po	owered mobile plant.	
☐ is carried out in/near	a shaft or trench deeper th	nan 1.5m or tunnel involvir	ng use of explosives.	is carried out in	areas with artificial extremes of	f temperature.		
is carried out in or ne	ear water or other liquid tha	at involves a risk of drowning	ng.	involves diving v	vork.			
		ANY H	IGH-RISK MACHINER	RY OR EQUIPMEN	NT NEARBY			
☐ Forklift	☐ Crane/s	☐ Hoist/s	☐ Excavator	☐ Backhoe/Loader	Boom Lift	□ EWP	☐ Genie Lift	
☐ Trencher	☐ Drilling Rig	Trucks	Formwork	☐ Bobcat	☐ Flammable Gas	☐ Fuel	☐ Dozer	
☐ High Voltage	☐ Mulcher	☐ Tilt-up Panels	Roller	☐ Scissor Lift	☐ Tractor	☐ Other -		





FOOT HAND **HEAD HEARING** SPIRATORY FACE HIGH-VIS **PROTECTIVE** FALL SUN HAIR/JEWELLERY CLOTHING **PROTECTION PROTECTION** PROTECTION **PROTECTION** PROTE DTECTION **PROTECTION** CLOTHING **PROTECTION PROTECTION SECURED**

Select me appropriate PPE above suitable for the equipment used or the job task being performed (if applicable).

Note: A SWMS must be reviewed regularly to make sure it remains effective. A SWMS must be reviewed (and revised if necessary) if relevant control measures are revised. The review process should be carried out in consultation with workers (including contractors and subcontractors) who may be affected by the operation of the SWMS and their health and safety representatives who represented that work group at the workplace.

When a SWMS has been revised, the person conducting a business or undertaking must ensure all:

- 1. persons involved in the work are advised that a revision has been made and how they can access the revised SWMS;
- 2. persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS: and.
- 3. workers that will be involved in the work are provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
1. Preparation	Trip hazards, Electrical hazards	2M	 Conduct a thorough inspection of the work area to identify and remove any potential trip hazards such as loose cables, floor debto, or uneven surfaces. Ensure that all electrical equipment, including that sealer-welders, are properly inspected and tested by a qualified technicit defore use to prevent electrical hazards. Provide appropriate training for workers on the coperation of heat sealer-welders, as well as general workplace health and afety proceduses. Establish clear walking paths coughout the work read design appropriate floor markings, signage, and diers to trinimise the risk of the and falls. Use cable or conzers, call cover or cable and stokeep cords and wires securely stoken neat, and so of walk myst reduce trip hazards. Keen a work read of or, dry, and free from clutter to ensure that workers have amplifying the formal region of the search work and falls. Ensure the adequal elighting is provided in the work area to allow workers to easily see and two to tential azards. Encour the works to wear non-slip shoes or other suitable footwear to minimise the like of clips, trips, and falls. Place has sealer-welder on a stable, level surface with sufficient clearance from brounding objects and access points to prevent accidental contact or interference. Use appropriately-rated extension cords and outlets for electrical devices, and avoid overloading circuits to minimise the risk of electrical hazards. Implement and enforce a policy requiring workers to keep all personal belongings, tools, and equipment neatly stored when not in use to reduce potential trip hazards. Periodically review and update the SWMS as needed to ensure that all identified hazards are effectively addressed and that the control measures remain relevant and effective. 	1L	
2. Inspection & Setup	Burns, Incorrect equipment usage	3H	 Proper training: Ensure that all workers, including new and temporary employees, receive adequate training on the safe use of heat sealer-welder equipment to prevent incorrect handling or operation. Pre-operation inspection: Conduct a thorough inspection of the heat sealer-welder before each use to ensure that there are no faulty parts, damage, or wear that could lead to burns or incorrect equipment usage. Personal Protective Equipment (PPE): Provide all workers with appropriate PPE, such as heat-resistant gloves and protective eyewear, to minimise the risk of burns during setup and operation. Instruction manual: Make the manufacturer's instruction manual available for reference at all times to ensure that the correct procedures and precautions are followed for inspecting and setting up the heat sealer-welder. 	2M	



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			 Work area clearances: Establish a well-designated workspace around the heat sealer-welder that is clear from obstructions, debris, and other materials that may pose a risk during the inspection and setup process 		
			- Emergency shut-off: Make sure that an emerger cy shut-off switch is in place and functional in the event of equipment malfure on or any hazard arising during the inspection and setup process.		
			- Supervision: Have experienced supervisors in work being performed on the heat sealer-welders during in section phases an entry, giving compt guidance if necessary.		
			- Anti-slip matting: In the arti-slip patting around the artifaction are a to reduce the risk of slips or trips resulting in but is or a particular around the artifaction are also reduced the risk of slips or trips resulting in but is or a particular around the artifaction are also reduced the risk of slips or trips resulting around the artifaction are also reduced the risk of slips or trips resulting around the artifaction are also reduced the risk of slips or trips resulting around the artifaction are also reduced the risk of slips or trips resulting around the artifaction are also reduced the risk of slips or trips resulting around the artifaction are also reduced the risk of slips or trips resulting around the artifaction are also reduced the risk of slips or trips resulting around the artifaction are also reduced the risk of slips or trips resulting around the artifaction are also reduced the risk of slips or trips resulting around the artifaction are also reduced the risk of slips or trips resulting around the artifaction are also reduced the risk of slips are also reduced the r		
			- Machine gu fing: Ensur hat prop marke guarding is in place on the heat sealer relder protects wers from using into contact with hot components during inspection a setup stages.		
			- Safe sectools: rify that the appropriate tools are being used during the inspect in a setup ase to avoid unnecessary injuries and accidents occurring with the eath aler-we ar.		
			the control and world labels: Provide clear signage and warning labels indicating the control are related to the heat sealer-welder, making it known to all employees who have been sing in proximity to the equipment.		
			- gular maintenance: Schedule regular maintenance and servicing for the heat sex er-welder to ensure that it remains in good working condition and to identify any potential issues before they pose a risk during inspection and setup.		
			- Regular maintenance and inspection: Ensure that the heat sealer-welder undergoes routine maintenance and inspections to identify any potential electrical hazards or calibration issues before they become a significant risk.		
			- Qualified personnel: Only allow trained and qualified technicians to perform equipment calibration, ensuring that it's done safely, accurately, and according to the manufacturer's guidelines.		
3. Equipment	' ' Hightigal hazards (allibration arrors	214	- Safe work environment: Keep the calibration area clean, dry, and well-organised to minimise the risk of accidents, slips, or trips while working on the equipment.	41	
Calibration		2M	- Proper grounding and electrical connections: Always double-check that the heat sealer-welder is adequately grounded and all connections are secure to minimise electrical hazards.	1L	
			- Use of appropriate PPE: Provide and require workers to wear personal protective equipment (PPE), such as gloves and safety glasses, while calibrating the equipment.		
			- Isolate equipment from power sources during calibration: Disconnect the heat sealer-welder from all power sources when not in use, significantly reducing the risk of electrical hazards.		



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			 Follow manufacturer's guidelines: Always follow the manufacturer's instructions for equipment calibration and any specific safety precautions recommended. 		
			- Clear communication amongst team members: Foodrage open communication during the calibration process, enabling team propers to discuss any observations or potential concerns immediately.		
			 Implement calibration frequency schedule: velop of a follow a set schedule for regularly calibrating the heat sealer-welder to a follow a set schedule for regularly calibrating the heat sealer-welder to a follow a set schedule for regularly calibrating the heat sealer-welder to a follow a set schedule for regularly calibration frequency schedule: velop of a follow a set schedule for regularly calibrating the heat sealer-welder to a follow a set schedule for regularly calibrating the heat sealer-welder to a follow a set schedule for regularly calibrating the heat sealer-welder to a follow a set schedule for regularly calibrating the heat sealer-welder to a follow a set schedule for regularly calibrating the heat sealer-welder to a follow a set schedule for regularly calibrating the heat sealer-welder to a follow a set schedule for regularly calibrating the heat sealer-welder to a follow a set schedule for regularly calibrating the heat sealer-welder to a follow a set schedule for regularly calibrating the heat sealer-welder to a follow a set schedule for regularly calibrating the heat sealer-welder to a follow a set schedule for regularly calibrating the heat sealer-welder to a follow a set schedule for regular to a follow a set sched		
			of an electrical hazar and luding oper training for an easif members on how to respond appropriately.		
			- Lockout/tag t procedure implem stri sckout/tagout procedures during calibration to perfect and contraction of equipment, protecting both the technical and contractions in the area.		
			- Control improvement and review: Regularly evaluate and revise control measures a process, incorporating new information, changes to the equipment or environment and feat back from workers to maintain a safe and efficient orkplace.		
4. Material Loading	Manual handling injuries, rpoints	ЗН		2M	



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5. Sealing Process	Heat exposure, Fumes	ЗН		1L	



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6. Monitoring Weld Quality	Ergonomic issues, Eye strain	2M		1L	



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7. Adjustment & Troubleshooting	Pinch points, Electrical hazards	2M		1L	



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8. Unloading Finished Product	Manual handling injuries, Trip hazards	3H		2M	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
9. Machine Shutdown	Unexpected machine movements, Electrical hazards	2.		1L	



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10. Maintenance & Cleaning	Slips and falls, Exposures to hazardou materials	3H-		2M	



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11. Documentation & Reporting	Ergonomic issues, Security breaches	2M		1L	



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12. Waste Disposal	Risk of injury, Exposure to hazardous chemicals	2/1		1L	



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EMERGENCY RESPONSE - CALL 000 FOR EMERGENCIES

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

LEGISLATIVE REFERENCES

RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEGISLATIVE REFERENCES. ANY STATE OF AT ARE NOT APPLICABLE.

Queensland & Australian Capital Territory

Work Health and Safety Act 2011

Work Health and Safety Regulations 2011

Legislation QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws

Codes of Practice QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice Legislation ACT: https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations

Codes of Practice ACT: https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice

New South Wales

Work Health and Safety Act 2011

Work Health and Safety Regulations 2017

Legislation NSW: https://www.safework.nsw.gov.au/legal-obligations/legislati

Codes of Practice NSW: https://www.safework.nsw.gov.au/resource-library/lis codes-of ractice NSW: https://www.safework.nsw.gov.au/resource-library/lis codes-of-ractice NSW

Northern Territory

Work Health and Safety (National Uniform Legislation) Act 2011

Work Health and Safety (National Uniform Legislation) Regulation 2011

Legislation NT: https://worksafe.nt.gov.au/laws-and-compliance/wo_place-

Codes of Practice NT: https://worksafe.nt.gov.au/5

South Australia

Work Health and Safety Act 2012 (SA)

Work Health and Safety Regulations 2012 (SA)

Legislation for SA: https://www.safework.sa.gov.au/resources/le_lation

Codes of Practice for SA: https://www.safework.sa.gov.au/work_aces/codes-of-practice#COPs

Tasmania

Work Health and Safety Act 2012

Work Health and Safety (Transitional and Consequential Provisions) Act 2012

Work Health and Safety Regulations 2012

Work Health and Safety (Transitional) Regulations 2012

Legislation for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations

Codes of Practice for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice

Details of permits, licenses or access required by regulatory bodies (add or delete as required):

- Permits from local council
- Authorisation to commence work
- Any required documents.

Victoria

Occupational Health al. Safety Act

Occupational Health and afety gulations 2017

Legis on VIC: https://www.csafe.vic.gov.au/occupational-health-and-safety-act-and-

<u>qulat.</u>

des on actice VIC attps://www.worksafe.vic.gov.au/compliance-codes-and-codes-practice

Western Australia

Work Health and Safety Act 2020

Work Health and Safety Regulations 2022

Legislation Western Australia: https://www.commerce.wa.gov.au/worksafe/legislation Codes of Practice WA: https://www.commerce.wa.gov.au/worksafe/codes-practice

Safe Work Australia Links

Law and Regulation (All States): https://www.safeworkaustralia.gov.au/law-and-regulation Model Codes of Practice: https://www.safeworkaustralia.gov.au/resources-publications/model-codes-of-practice

Model Codes of Practice

- Managing noise and preventing hearing loss at work
- Confined spaces
- Labelling of workplace hazardous chemicals
- Managing risks of hazardous chemicals in the workplace
- Welding processes
- First aid in the workplace
- Managing the risk of falls at workplaces
- Hazardous manual tasks
- Managing the risk of falls in housing construction
- Managing electrical risks in the workplace
- Demolition work
- Excavation work
- Work health and safety consultation, cooperation and coordination
- Managing the work environment and facilities
- How to manage work health and safety risks
- Managing risks of plant in the workplace
- Construction work



SIGNATORIES OF THE SAFE WORK METHOD STATEMENT

The signed and dated personnel listed below have cooperated in the consultation and development of this Safe Work Method Statement which has been approved by the Person/s Conducting a Business or Undertaking (PCBU). In signing this Safe Work Method Statement each individual acknowledges and confirms that they have read this SWMS in full, having raised any questions for items on this Safe Work Method Statement that require clarification, and confirms that they are competent, skilled and knowledgeable for the task assigned to them. Every person acknowledges that they have received the relevant training and qualifications where required, before carrying out any work contained in this Safe Work Method Statement. By signing this Safe Work Method Statement each individual agrees to work safely, to follow any safe work instructions which are provided, and agrees to use all Personal Protective Equipment where appropriate.

Tollow ally sale work instructions which are provided, and agrees to use an reisonal riotective Equipment where appropriate.								
Worker Name	Pos	sition	Signature	Date	Time	Sup	pervisor	
				Date:				
			_					
				Date				
			l te:					
			AV	Date:				
				Date:				
				Date:				
Date:								
		SAF WO A S	THUD STATEMENT	MONITORING AND	REVIEW			
The SWMS must be reviewed regularly to reach the sure it remains effective and must be reviewed (and revised if necessary) if relevant control measure are subcontracted by process should be carried out in consultation with workers (including contractors are subcontracted)) who may be affected by the operation of the SWMS and their health and safety representatives who researched that work group at the workplace. When the SWMS has been revised the PCBU must ensure that all persons involved with the work are advised that a revision has been made and how they can access the revised SWMS, including all persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS. All workers that will be involved in the work must be provided with the relevant information and instruction that will assist				The SWMS must be monitored regularly for the effectiveness of ensuring hazard controls are effective in reducing the risk of incidents, keeping the workplace safe for all personnel. The person responsible for monitoring the effectiveness of the Safe Work Method Statement should employ a multi-faceted approach which includes but is not limited to: 1. Spot Checks. 2. Consultation with workers, contractors and sub-contractors. 3. Internal audits on a continual basis. An approach of continuous improvement, promptly recording inconsistencies or deficiencies, followed up by immediate corrective action and consultation with all relevant personnel ensures				
them to understand and imp					tently developing ever-imp	3 ,	· '	
REVIEW NUMBER	1	□ 2	□ 3	□ 4	□ 5	□ 6	□ 7	
NAME								
INITIALS								
DATE								



SAFE WORK METHOD STATEMENT REVIEW CHECKLIST

This Safe Work Method Statement Review Checklist is to be followed and used upon initial development of the SWMS to help ensure that all steps have been adequately taken before work commences. Think of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training.

ITEMS WHICH MUST BE INCLUDED IN THE SWMS	COMPLETED	TO BE DONE	COMMENTS
The company details have been entered, including the project name and address.			
Names and signatures of all relevant personnel consulted during the development of the SWMS.		P P	
Name, signature, position and date signed of the person approving the SWMS.			
Specific personnel and qualifications, experience is noted in the SWMS.	P		
Provides a step-by-step process of tasks required to carry out the activity or task.			
Adequate risk assessment of any identified hazards has been completed.			
Foreseeable hazards are identified and documented for each step.			
Any hazards listed in any site risk assessments have been added to the SWh			
SWMS initial risk (IR) column as well as residual risk (RR) columns completed.			
Check control measures added to the SWMS are the most effecting so tions.			
Responsible person is assigned and listed on the SWMS for the imperent of continue assures.			
Permit requirements specified, such as Hot Work, Veralt Heights etc.			
SWMS identifies plant and equipment to be u d.			
Details of inspection checks required for any equipment listed are noted on the SWMS.			
Describes any mandatory qualifications, experience raining skills required to perform the work.			
Applicable personal protective equipment is selected on the SWMS.			
Lists any required permits or licenses.			
Reflects and documents any legislative references and/or Australian Standards.			
dentifies any hazardous substances used with specific control measures in line with any SDS.			
REVIEWED BY	DATE R	EVIEWED	
SIGNATURE	DATE CO	MPLETED	