

Conveyor Oven (Overhead	Chain) SAFE WORK MET	HOD STATEMENT (SWMS)	
TASK OR A	ACTIVITY: Conveyor Oven (Overl	nead Chain)	
Business Name: [Company Name]		ABN: [ABN]	SWMS#
Business Address: [Company Address]			
Contact Person:	Phone: [Phone]	E fil:	
THIS SAFE WORK METHOD	STATEMENT IS APPROVED BY	THE POST THE PROJECT	
Under the Work Health and Safety Regulation (WHS Regulation), a person conduct the proposed work starts.	cting a business or undertaking (N 3U) is	required to ture at a safe work method s	tatement (SWMS) is prepared before
Full Name:			
Signature:		Title:	Date:
Details of the person(s) responsible for ensuring implementation, monitoring	compliance of the SWMS well as review	s and modifications of the SWMS.	
Full Name:		Title:	Phone:
ALL PERSONNEL PARTICIPATING IN ANY ACTIVITY ON THIS WMS. ST HAVE THE FOLLOWING COMMUNICATED	N. 1E AND DATED SIGNATURE OF A CO. MUNICATED TO IN THE DEVELO	LL RELEVANT PERSONNEL WHO HAVE B PMENT AND APPROVAL OF THIS SWMS	EEN CONSULTED AND
Safety meetings or toolbox talks will be sched and in accordance with regislative requirements to first identify any site hazards, conditions in those hazards and then to further take steps to either the conditions of the condit	NAME	SIGNATURE	DATE
If an incident or a near miss occurs, all work must standardly. Depending on the severity of the incident, a meeting will be called with all workers to amend the SWMS if required. The meeting may also be an educational opportunity.			
Any changes made to the SWMS after an incident or a near miss must be approved by the Person Conducting Business or Undertaking and communicated to all relevant personnel.			
The SWMS must be kept and be available for inspection at least until the work is completed. Where a SWMS is revised, all versions should be kept. If a notifiable incident occurs in relation to which the SWMS relates, then the SWMS must be kept for at least two years from the occurrence of the notifiable incident.			

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		CL	IENT OR PRINCIPAL	CONTRACTOR D	DETAILS				
Client:						SCOPE OF WORKS			
Project Name:					Provide a detailed description	n of the specific work being	carried out (otherwise		
Project Address:					known as cope of works).				
Project Manager:									
Contact Phone:									
Project Manager Sig	gnature:								
Date SWMS supplie	ed to Project Manager:								
		ANY HIGH	RISK CON PUCT	N' JRK BEING	CARRIED OUT				
☐ involves a risk of a p	erson falling more than 2 n	neters.		is carried out on	or near pressurised gas mains	s or piping.			
					is carried out on or near chemical, fuel or refrigerant lines.				
☐ involves demolition of	of an element of a structure	that is load-be		is carried out on	or near energised electrical in	stallations or services.			
☐ involves demolition of	of an element related to the	e physical integril of a str	3	is carried out in	an area that may have a conta	minated or flammable atmo	sphere.		
☐ involves, or is likely t	o involve, disturbing a es	stos.		involves tilt-up or precast concrete.					
☐ involves structural al	teration or repair that re	mporal, upp to p	prevent collapse.	is carried out on, in or adjacent to a road, railway, shipping lane or other traffic corridor.					
is carried out in or ne	ear a confined space.			is carried out in an area of a workplace where there is any movement of powered mobile plant.					
☐ is carried out in/near	a shaft or trench deeper th	nan 1.5m or tunnel involvir	ng use of explosives.	is carried out in	areas with artificial extremes of	f temperature.			
is carried out in or ne	ear water or other liquid tha	at involves a risk of drowning	ng.	involves diving v	vork.				
		ANY H	IGH-RISK MACHINER	RY OR EQUIPMEN	NT NEARBY				
☐ Forklift	☐ Crane/s	☐ Hoist/s	☐ Excavator	☐ Backhoe/Loader	Boom Lift	□ EWP	☐ Genie Lift		
☐ Trencher	☐ Drilling Rig	Trucks	Formwork	☐ Bobcat	☐ Flammable Gas	☐ Fuel	☐ Dozer		
☐ High Voltage	☐ Mulcher	☐ Tilt-up Panels	Roller	☐ Scissor Lift	☐ Tractor	☐ Other -			

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FOOT HAND **HEAD HEARING** SPIRATORY FACE HIGH-VIS **PROTECTIVE** FALL SUN HAIR/JEWELLERY CLOTHING **PROTECTION PROTECTION** PROTECTION **PROTECTION** PROTE DTECTION **PROTECTION** CLOTHING **PROTECTION PROTECTION SECURED**

Select me appropriate PPE above suitable for the equipment used or the job task being performed (if applicable).

Note: A SWMS must be reviewed regularly to make sure it remains effective. A SWMS must be reviewed (and revised if necessary) if relevant control measures are revised. The review process should be carried out in consultation with workers (including contractors and subcontractors) who may be affected by the operation of the SWMS and their health and safety representatives who represented that work group at the workplace.

When a SWMS has been revised, the person conducting a business or undertaking must ensure all:

- 1. persons involved in the work are advised that a revision has been made and how they can access the revised SWMS;
- 2. persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS: and.
- 3. workers that will be involved in the work are provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
1. Preparation	Electrical hazards, Trip hazards	3H	- Ensure all relevant workers receive adequate training and instructions on safe operating procedures for the conveyor oven (overhead chain) before commencing work. - Conduct a thorough pre-operation inspect to identify and address any potential electrical hazards, such as damaged cables a kposed to ag, or faulty equipment connected to the oven. - Keep the work area clean and tidy, removing an trip hazards such as loose cords, equipment, or debris, from the por surrounding the even. - Utilise proper cable to agent a systems (e.g., calculays, conduits, or cord covers) to prevent amage to elect the cables and minimise the risk of trips. - Implement to ety signage carriers, aflood tarkings around the work area to alert workers of port tial hazards and clean, maine designated walkways. - Fit the proper cable to a second clean, maine designated walkways. - Fit the proper cable to get a second clean, maine designated walkways. - Fit the proper cable to get a second clean, maine designated walkways. - Fit the proper cable to get a second clean, maine designated walkways. - Fit the proper cable to get a second clean, maine designated walkways. - Fit the proper cable to get a second clean, maine designated walkways. - Fit the proper cable to get a second clean, maine designated walkways. - Fit the proper cable to get a second clean, maine designated walkways. - Fit the proper cable to get a second clean, maine designated walkways. - Fit the proper cable to get a second clean, maine designated walkways. - Fit the proper cable to get a second clean, maine designated walkways. - Fit the proper cable to get a second clean, maine designated walkways. - Fit the proper cable to get a second clean	2M	
2. Inspection	Poor lighting, Unsecured moving parts	ЗН	 Ensure adequate lighting is installed in the inspection area to enhance visibility and reduce the risk of accidents related to poor lighting. Conduct regular maintenance checks on the overhead chain conveyor oven to identify any loose or unsecured moving parts. Install appropriate guarding around moving parts to prevent direct contact with workers conducting the inspection. Provide workers with proper personal protective equipment (PPE), such as safety glasses, gloves, and steel-toed boots to protect them from potential hazards during inspection. Develop a clear inspection checklist and procedure for workers to follow, ensuring all aspects of the conveyor oven are checked thoroughly and consistently. 	1L	



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			Offer comprehensive training to workers responsible for inspection so they understand the potential hazards and can address them effectively.		
			- Implement periodic safety audits to ensure that could measure are effective, and the inspection process complies with relevant trailian Workplace Health and Safety regulations.		
			- Establish an effective lockout/tagout protoc require the conveyor oven to be switched off and secured before commencing pection process.		
			- Encourage open community on between worker and supposors, allowing concerns about safety risks to identified and address comptly.		
			- Regularly review to the the afe Work Method cratement (SWMS) for the conveyor over the effect are changed in equipment, processes, or standards.		
			- Keep the instriction area tean and the ree to minimise trip and slip hazards.		
			- Ensurant all councy stop buttons and safety switches are functioning correct of are entry accessible in case of an emergency.		
			- Utilise van a sign, and labels to highlight any potential hazards in the inspection area, relainful worker a exercise caution during the process.		
			- velop an inclust reporting and investigation system to identify the root cause of accepts a rear misses, helping to prevent future occurrences and continuously approved a kplace safety.		
			- Provide appropriate manual handling training to all workers involved in the loading process, ensuring they are educated on correct lifting techniques and postures.		
			- Implement a buddy system or use mechanical lifting aids when dealing with heavy loads, such as conveyor trolleys or pallet jacks, to minimise the risk of manual handling strains.		
			- Regularly assess and review the weight and size of items being loaded, ensuring they remain within safe limits for workers.		
3. Loading materials	Manual handling strains, Trapped fingers	3H	- Encourage frequent breaks and rotation of tasks amongst staff members to prevent repetitive strain injuries and muscle fatigue.	2M	
			- Maintain a clean and clutter-free work environment in order to reduce the risk of slips, trips, and falls that can lead to manual handling-related injuries.		
			- Clearly mark designated loading areas and safe zones to help ensure proper material placement and reduce the likelihood of trapped fingers or other injuries.		
			- Install safety barriers or guards around pinch points in the conveyor oven to minimise the risk of trapping fingers during loading operations.		
			- Ensure proper maintenance and inspection of conveyor equipment are regularly conducted, addressing any identified hazards or potential risks promptly.		



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			- Design and implement efficient workflows that limit the necessity of excess manual handling activities by workers, such as placing frequently-used materials close to the conveyor oven.		
			- Require workers to wear appropriate personal otective equipment (PPE) such as gloves, safety footwear, and high-visibility using to reduce the impact of hazards while loading materials.		
			- Foster a strong safety culture through ongoing amunication, education, and promotion of safe work practices, empowering en loyees to take responsibility for their own safety and the safe of their co-workers using the sading process.		
4. Operating oven	Miscommunication among workers, Product damage	ЗН		2M	



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5. Monitoring process	Heat stress, Proloned standing	2M		1L	



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6. Unloading materials	ading materials Crushing hazards clanual handling strains	ЗН		2M	



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7. Oven maintenance	Contact with live coop, slipp on grease	εН		1L	



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8. Cleaning	Chemical exposure, g objects	.≥M		1L	



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	•	1			
9. Repairs	Falling from heigh Electrical hazards	4A		2M	



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I0. Emergency shutdown	Incorrect shutdown socedure, Panic situation	ЗН		2M	



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		INITIAL			PERSON



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		1			
12. Training new employees	Improper training of vocedures, Miscommunicatio	2M		1L	



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13. Quality assurance	Contamination from poor cleaning, Faulty equipment	2M		1L	



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14. End-of-shift checks	Fatigue-related errors, Omissions du lo lack of time	2M		1L	



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15. Waste disposal	Exposure to hazardous substances are risk from flammable was	ЗН		2M	



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EMERGENCY RESPONSE - CALL 000 FOR EMERGENCIES

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

LEGISLATIVE REFERENCES

RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEGISLATIVE REFERENCES. ANY STATE OF AT ARE NOT APPLICABLE.

Queensland & Australian Capital Territory

Work Health and Safety Act 2011

Work Health and Safety Regulations 2011

Legislation QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws Codes of Practice QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws Codes of Practice QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice

Legislation ACT: https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations

Codes of Practice ACT: https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice

New South Wales

Work Health and Safety Act 2011

Work Health and Safety Regulations 2017

Legislation NSW: https://www.safework.nsw.gov.au/legal-obligations/legislati

Codes of Practice NSW: https://www.safework.nsw.gov.au/resource-library/lis > odes-or racti

Northern Territory

Work Health and Safety (National Uniform Legislation) Act 2011

Work Health and Safety (National Uniform Legislation) Regulation 2011

Legislation NT: https://worksafe.nt.gov.au/laws-and-compliance/wo_place-

Codes of Practice NT: https://worksafe.nt.gov.au/5

South Australia

Work Health and Safety Act 2012 (SA)

Work Health and Safety Regulations 2012 (SA)

Legislation for SA: https://www.safework.sa.gov.au/resources/le_lation

Codes of Practice for SA: https://www.safework.sa.gov.au/wor aces/codes-of-practice#COPs

Tasmania

Work Health and Safety Act 2012

Work Health and Safety (Transitional and Consequential Provisions) Act 2012

Work Health and Safety Regulations 2012

Work Health and Safety (Transitional) Regulations 2012

Legislation for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations

Codes of Practice for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice

Details of permits, licenses or access required by regulatory bodies (add or delete as required):

- Permits from local council
- Authorisation to commence work
- Any required documents.

Victoria

Occupational Health al. Safety Act 34

Occupational Health and Infety gulations 2017

Legis on VIC: https://www.safe.vic.gov.au/occupational-health-and-safety-act-and-

gulat

des on actice VI autros://www.worksafe.vic.gov.au/compliance-codes-and-codes-practice

Western Australia

Work Health and Safety Act 2020

Work Health and Safety Regulations 2022

Legislation Western Australia: https://www.commerce.wa.gov.au/worksafe/legislation

Codes of Practice WA: https://www.commerce.wa.gov.au/worksafe/codes-practice

Safe Work Australia Links

Law and Regulation (All States): https://www.safeworkaustralia.gov.au/law-and-regulation Model Codes of Practice: https://www.safeworkaustralia.gov.au/resources-publications/model-codes-of-practice

Model Codes of Practice

- Managing noise and preventing hearing loss at work
- Confined spaces
- Labelling of workplace hazardous chemicals
- Managing risks of hazardous chemicals in the workplace
- Welding processes
- First aid in the workplace
- Managing the risk of falls at workplaces
- Hazardous manual tasks
- Managing the risk of falls in housing construction
- Managing electrical risks in the workplace
- Demolition work
- Excavation work
- Work health and safety consultation, cooperation and coordination
- Managing the work environment and facilities
- How to manage work health and safety risks
- Managing risks of plant in the workplace
- Construction work



SIGNATORIES OF THE SAFE WORK METHOD STATEMENT

The signed and dated personnel listed below have cooperated in the consultation and development of this Safe Work Method Statement which has been approved by the Person/s Conducting a Business or Undertaking (PCBU). In signing this Safe Work Method Statement each individual acknowledges and confirms that they have read this SWMS in full, having raised any questions for items on this Safe Work Method Statement that require clarification, and confirms that they are competent, skilled and knowledgeable for the task assigned to them. Every person acknowledges that they have received the relevant training and qualifications where required, before carrying out any work contained in this Safe Work Method Statement. By signing this Safe Work Method Statement each individual agrees to work safely, to follow any safe work instructions which are provided, and agrees to use all Personal Protective Equipment where appropriate.

Worker Name	Position	Signature	Date	Time	Supervisor
			Date:		
			Datu		
			L te:		
			Date:		
	SAF	STATEMENT	MONITORING AND RE	VIEW	
The SWMS must be reviewed regular revised if necessary) if relevant control consultation with workers (including cor of the SWMS and their health and safet workplace. When the SWMS has been revised the advised that a revision has been made who will need to change a work proced a way that will enable them to implement will be involved in the work must be pro	ed that work group at the ons involved with the work are ised SWMS, including all persons eview are advised of the changes in e revised SWMS. All workers that	effective in reducing the ris person responsible for more employ a multi-faceted app. 1. Spot Checks. 2. Consultation wirds. 3. Internal audits of the continuous followed up by immediate of the continuous followed up the	sk of incidents, keeping the nitoring the effectiveness or proach which includes but in the workers, contractors and on a continual basis. Is improvement, promptly recorrective action and considerations.	d sub-contractors. coording inconsistencies or deficiencies, ultation with all relevant personnel ensures	
them to understand and implement the REVIEW NUMBER	□ 1 □ 2	□ 3	that the PCBU is consister	Tily developing ever-improv	ring systems of safe work principles.
NAME					
INITIALS					
DATE					

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SAFE WORK METHOD STATEMENT REVIEW CHECKLIST

This Safe Work Method Statement Review Checklist is to be followed and used upon initial development of the SWMS to help ensure that all steps have been adequately taken before work commences. Think of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training.

I hink of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training the safety meeting is a safety meeting.							
ITEMS WHICH MUST BE INCLUDED IN THE SWMS	COMPLETED	TO BE DONE	COMMENTS				
The company details have been entered, including the project name and address.							
Names and signatures of all relevant personnel consulted during the development of the SWMS.		D					
Name, signature, position and date signed of the person approving the SWMS.							
Specific personnel and qualifications, experience is noted in the SWMS.	P						
Provides a step-by-step process of tasks required to carry out the activity or task.							
Adequate risk assessment of any identified hazards has been completed.							
Foreseeable hazards are identified and documented for each step.							
Any hazards listed in any site risk assessments have been added to the SWN							
SWMS initial risk (IR) column as well as residual risk (RR) columns completed.							
Check control measures added to the SWMS are the most effecting sections.							
Responsible person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person person is assigned and listed on the SWMS for the imperent person per							
Permit requirements specified, such as Hot Work, Electrical Work, Vocat Heights etc.							
SWMS identifies plant and equipment to be u 1.							
Details of inspection checks required for any equipment listed at noted on the SWMS.							
Describes any mandatory qualifications, experience raining skills required to perform the work.							
Applicable personal protective equipment is selected on the SWMS.							
Lists any required permits or licenses.							
Reflects and documents any legislative references and/or Australian Standards.							
Identifies any hazardous substances used with specific control measures in line with any SDS.							
REVIEWED BY	DATE R	EVIEWED					
SIGNATURE	DATE CO	MPLETED					